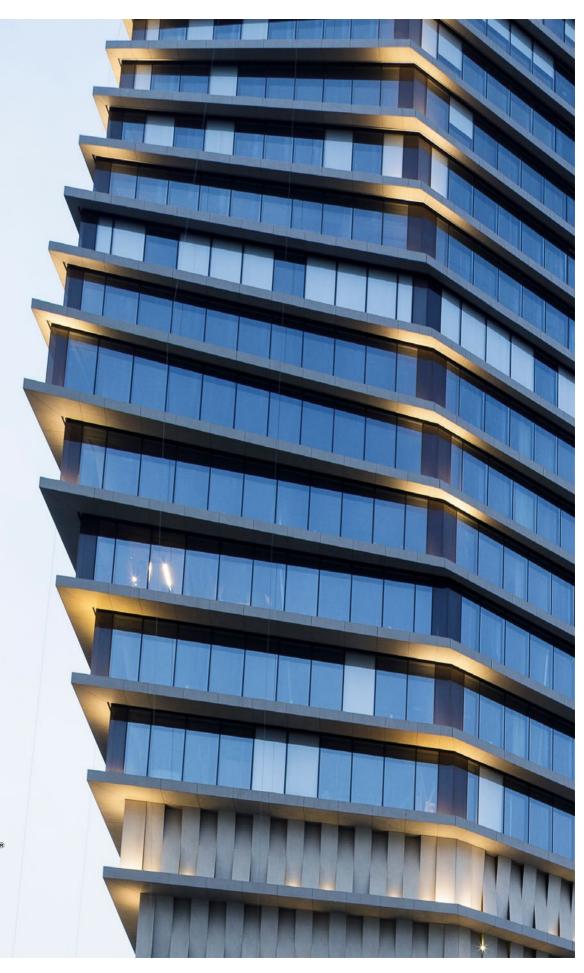
Dekton® Facades





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Facade system References

Attachments





COSENTINO

The Cosentino Group is a global, family-owned Spanish company that produces and distributes innovative, high value surfaces for the world of architecture and design. Cosentino Group currently distributes its products and brands in over 80 countries and directly manages, from its central headquarters in Almería (Spain), its own facilities in more than 20 of those countries.

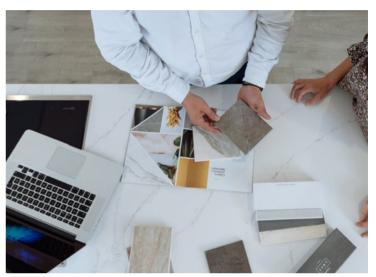
The multinational company has seven production factories (six in Almería, Spain and one in Brazil); 15 manufacturing sites for kitchen and bathroom countertops and facades (14 in the United States and one in Almería); one intelligent logistic centre in Spain, two distribution hubs in the United States and more than 90 Cosentino Centers around the world. 90% of the company's consolidated revenue is generated in international markets.

COSENTINO CITY

LOS ANGELES / MANHATTAN / MIAMI / SAN FRANCISCO / MONTREAL / TORONTO / BARCELONA MADRID / LONDON / MILAN / SINGAPORE / SYDNEY / DUBAI

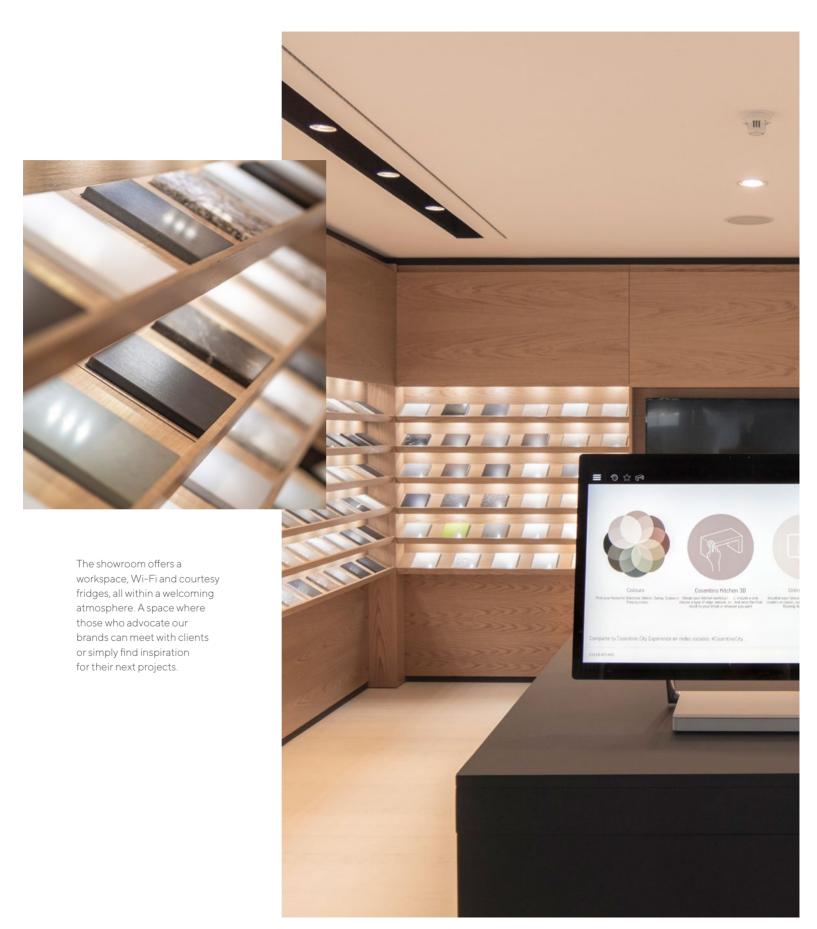
A space designed for professionals, by professionals



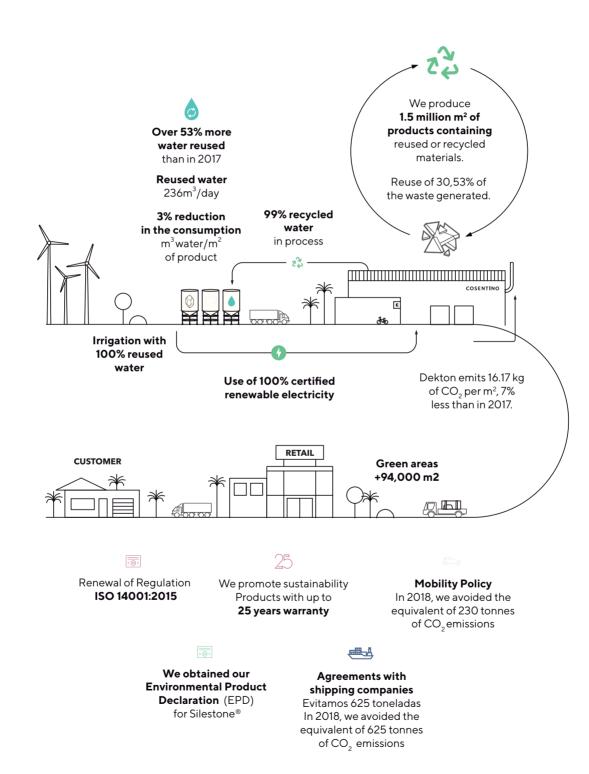


Cosentino City provides the architecture and design community with an interactive Cosentino experience: the chance to find inspiration and see, touch and get to know its wide range of products close-up.





Cosentino, Towards a true circular economy



The data provided refers to activities at the Cantoría Industrial Park in 2018 (Almería, Spain)

Water management

Water is a limited resource. That is why we have adopted the following measures in the manufacture of Dekton*:

- Four tanks located at various points around the factory to enable the collection of clean water and its reuse in the process.
- A system for obtaining water through reverse osmosis technology.
- A water pouring and clarification system that enables water used in the process to be treated and saved.

Sustainable Model

Sustainable mobility plays a fundamental role in Cosentino's sustainability policy. For this reason, more than two kilometres of cycle paths have been built at the new industrial park where Dekton* is produced, and bikes have been purchased for staff to use.

In addition, we also encourage the use of electric vehicles for transporting people and suppliers around the industrial park.

Energy Efficiency

In addition to the savings methods mentioned above, such as heat recovery from the oven fumes, further efficiency initiatives have been planned. For lighting in exterior thoroughfares, LED lighting has been installed, with time controls based on total traffic. To illuminate the interior of the factories, we have maximised natural light by installing skylights.

Atmosphere

Protecting the air is crucial, not only for the environment, but also for our health. The measures adopted in the Dekton* manufacturing process include:

- Hermetic transport systems from the truck to the mill for micronised raw materials.
- Integrated transport systems that minimise potential emissions from the point of origin of the coloured raw material (atomisers) up to the point of storage (24 hermetic silos).
- Centralised systems for the collection and purification of powder using sevenbag filters located at various points throughout the factory.
- Installation for the suction, treatment and recovery of fumes from the ovens.
- MDR and SPR systems for the recovery of heat from the ovens.

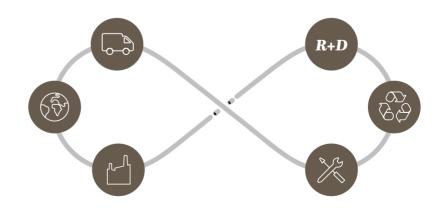
Waste Evaluation

The following systems have been installed for the recovery of waste generated during the manufacturing process:

- Various facilities for reusing crude waste before the heat treatment process.
- A system of dust recovery at the various emissions capture points.
- Cleaning machinery (sweeping-mopping type) with water recycling system.

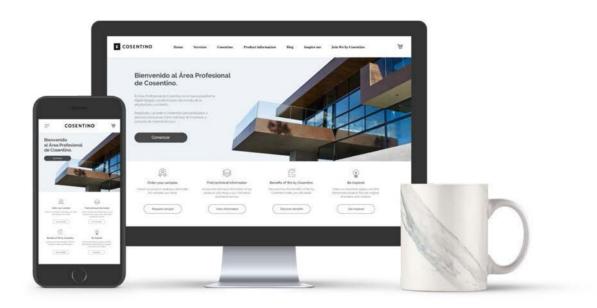
Green Spaces

More than 25,000 m² of green spaces have been created around the new industrial park. More than 200 trees and native species have been planted that suit the dry conditions of the area.



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Request sales support online.



We are delighted to introduce you to "Cosentino We", an innovative platform aimed at connecting architecture and design professionals around the world.

"Cosentino We" offers users a world of tools and special benefits, as well as exclusive features for all members of our community.

Contact your Cosentino representative to find out more details about this programme, as well as all the information we've prepared for you about the different levels of membership and the benefits of each. You can also find these in the "My Benefits" section within the platform.

Visit pro.cosentino.com

We love to recognise your collaboration

We share your passion for design and innovation. Discover **Cosentino**We and enjoy all the benefits as a member of our community.



#WeAreCosentino

Global surface project

From the initial ideal to the final project.

1.

2.

3.

4.

5.

6.

7.

Initial Consultation Quotes and Technical Proposal Layout and Mock-up Production and Quality Control Packaging and Logistics

Implementation and Support

Guarantees and Post-sales Support

1.

Initial Consultation

Detailed study of each element of your project

Quotes and Technical Proposal

Technical advice



Project Manager Assignment



A team of more than 15 experts (architects, engineers, etc.) in project analysis and execution.



Software for management and interpretation of blueprints.



A team of designers.



Different teams visit the Studio.



Advise on construction regulations.



A chance to obtain any certificate.



Advice and solutions for LEED certification.

Technical proposal



2.

A study of customer proposals and input of new ideas by our team of experts.



R&D&I team for the development of personalised colours.



Layout recalculation: Less Waste = Bigger savings/ Improved aesthetic finish.



A detailed itemised budget.



Speedy budget preparation <48h.



Completion of specific certificates or tests for the project



Coordination in security documentation.

3.

Layout and Mock-up



Possibility of final project aspect in 3D Digital



We send actual size samples.



Possibility of onsite mock-up.

4.

Production and Quality Control

Project factory. Facades, flooring and cladding

More than 187 employees Maximum capacity of nearly 140,000 m² per month.

Automatic tile line Measurements: From 30.5 to 15.25 cm to 200 x 120 cm

Average capacity: 930 m²/day

Automatic large format line

Measurements: From $61 \times 61 \text{ cm}$ to $320 \times 142.25 \text{ cm}$ Capacity: $2787 \text{ m}^2/\text{day}$

Finished product factory

More than 140 employees.

Maximum capacity of 22,300 m² ready for shipping each month (approx. 5,500 slabs). Average production: 9290-11150 m²/month

Special tasks

Development, supply and placement of all kinds of grooves and holes for anchoring, moulding, etc.

Any finish on the edge of the pieces.

Measuring the pieces to improve the physical and mechanical properties of the materials, as well as their safety.

Project manufacture guarantee

Project management.

Client-production dialogue. Communication of project specifications to factory.

Approval of production plans by the client.

Planning of production dates.

Photography of goods prior to shipping.

Quality control

Guarantee of time frames and communication between project and company thanks to our project managers.

Daily monitoring of planned production dates.

Quality control during material production

Quality control in the production of pieces

Quality control at packaging stage, with a photographic record of shipments before loading

Support when receiving the material/piece from our technicians, according to the project

5.

Packaging and Logistics

Customised packaging

Weight by parcel (to limit weight).

Dimensions by parcel (to limit dimensions).

Design (Vertical, horizontal, etc.).

Organisation (by lots, items and size, etc.).

Shipments in order of manufacture.

Materials. (Possibility of ECO-Packaging).

Support with project efficiency

Packing list with order of placement.

Inspection points of our material.



Logistics

A Logistics and Planning team with more than 170 people.

More than 40 Containers and 20 trucks per day.

Preferential agreements with the world's leading shipping companies.

Dry port in our facilities with capacity for more than 150 containers.

Agility in customs and ports.

Experts in large format shipping.

Automated logistics platform.

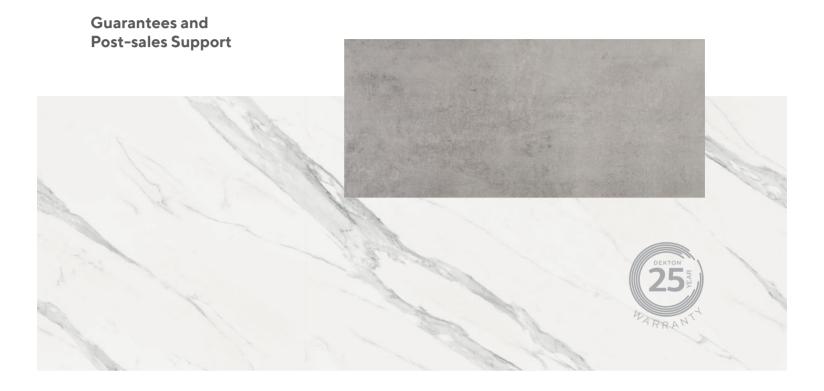
Frequency, delivery times and shipment volumes that adapt to the project requirements.

6.

Implementation and Support

- · Guidance on handling and transport.
- Guidance on handling on site.
- Manuals available for clients on placement, cleaning and maintenance, special works, etc.
- Technical support throughout the execution of the project.
- Possibility of a site visit by a Project Manager for support.

7.



Warranty

Monitoring and traceability of all shipments to destination.

Guarantee that our products are delivered to clients in perfect condition.

Transport insurance to guarantee the perfect condition of our shipments.

Site visits by the Quality team to resolve any incidents.

Standard guarantees for materials produced by Cosentino.

"Tailor-made" guarantees for each project according to its requirements.

Dekton* is the only brand that gives you a written certified warranty.

Cosentino, a global manufacturer of surfaces, is taking an industry-leading position once again by offering a genuine 25-year guarantee on Dekton* products.

Cosentino has further underlined its innovation credentials by offering clients such a long guarantee. Confidence in the long-term performance of materials for facades, such as Dekton, is synonymous with success, guarantee and reliability.

Below, we outline the steps to follow and the necessary requirements to fulfil the terms of the Dekton* guarantee.

- Users must retain their purchase receipt for the guarantee to apply.
- The guarantee covers products that have received maintenance in accordance with the guidelines provided by Dekton Surfaces, which are available on www.cosentino.com
- Workshops must receive the Cosentino certification following instructions by our Dekton* trainers.

DEKTON°



In just a few hours, Dekton[®] imitates what nature has taken thousands of years to perfect, thanks to its exclusive PST (Particle Sintering Technology) process.



The best surface for your facades



Benefits of Dekton®

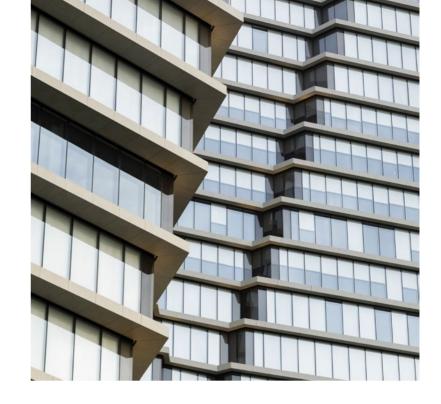
Dekton® has all the technical characteristics required for any hard surface, even one as demanding as a facade.



High mechanical resistance



High resistance to ultraviolet light





Ice and thaw resistance



Easy and minimal maintenance



Resistance to stains and graffiti



High resistance to chemical agents



Hydrophobic surface



Maximum fire and heat-resistance

Applications



Façades





Interior cladding



Bathroom panelling



Bathroom and swimming pool flooring



Stairs



Exterior worktop





Kitchen worktop





Worktops



Exterior terrace flooring



Interior flooring

Why use Dekton® on your facade



Flexural strength

When comparing Dekton with other common façade materials, according to the EN 14411 rule, we find that:

| Dekton®, values higher than 45 N/mm² | Extruded Ceramic (A1b) min. > 18 N/mm ² | Dry Pressed Ceramic (B1a) min> 32 N/mm ² |
|--------------------------------------|---|--|
| | | 0=11, |



High resistance to fire, sun and freezing

Dekton* has the best classification in terms of fire resistance: A1. UV rays do not deteriorate or change its colour, it remains unchanged over time. It is not affected by sudden changes in temperature as it is resistant to thermal shock.

Determination of thermal shock resistance according to UNE EN ISO 10545-9

| Result | Pass without damage |
|--------|---------------------|

For ventilated façades, the material is delivered in mesh with A2 s1 d0 classification.



Easy maintenance

Graffiti cleaning is simple as the facade is unaffected by highly concentrated chemical agents, making it very low maintenance.

Resistance to aggressive products

| ACIDS Sulphuric (77%) + Nitric (70%) | BASES Caustic soda (40%) | OXIDANTS Hydrogen peroxide (30%) | SALTS Sodium chloride (10%) | SOLVENTS Acetone (98%) | |
|--|-----------------------------|--|--------------------------------|---------------------------|--|
| No damage | | | | | |



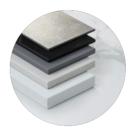
Adjustment of geometric complexities

The possibility to produce Dekton* in simple or complex pieces makes it a versatile material for covering complicated volumes.



Infinite design and colour possibilities

The variety of Dekton® colours allows for a wide palette to be used as another design tool, maintaining uniformity and character.



Wide range of thicknesses

The variety of Dekton* thicknesses available allows for the use of thicker pieces in the lower area and finer pieces above. This maintains the consistency of the whole and giving each section the required technical characteristics.



Large format

Thanks to Dekton*'s large format of up to 3200x1440 mm, it is possible to cover floor to ceiling spaces with a single piece, respecting the contour outlined by the structure. This emphasises the width of the gaps and the sincerity of the object.



Mass colour

Dekton® is coloured throughout the whole mass of the product, allowing for a continuous finish and total integration of the edges with the surface of the piece.



Joint resolutions

Dekton* allows for angled joints with straight or bevelled edges, and even with bespoke pieces to create a monolithic look, thanks to its resistance to dilation



Chromatic perfection

Thanks to a rigorous system of measurements and quality controls from its production onwards, Dekton* ensures the stability of its tone throughout the façade, making it possible to use the material in large panels while maintaining visual harmony.



Flat surfaces: visual continuity

The excellent flatness offered by Dekton* ensures that façade surfaces are practically free of any dips or bumps. This means that it is ideal for boosting the design around it, where visual continuity and uniformity are key.



Limitless shapes

Architectural plans with different gradients and complex geometries can bring materials to their limits. Few can work under traction and compression in the face of inclement weather and remain unchanged and requiring little maintenance over time.

Personalised architectural surfaces

Direct dialogue takes place between the Cosentino team and the client to develop specific colours, always with the guarantee of Dekton® properties and benefits.

We can implement your ideas, new colours, specific images or logos, and replicate the look of materials that need to be replaced or restored. The possibilities are endless.

An R&D + Innovation team, together with our internal designers, work in direct contact with the customer through our CustomColour Product Manager.



Rafa Nadal Academy. Manacor, Majorca, Spain



Personalised Blue: Colour created exclusively for this facade



To Ha by Ron Arad and Avner Yashar. Tel Aviv, Israel



Colour variety used on this facade

Facade system



Dekton* offers design excellence, composition, colour, geometry and resistance for façades. Without a doubt, it is the most differentiating element in the appearance of a building, providing the most diverse and solvent options.

The Ventilated Façade protects the wall with an exterior skin, creating an ascending air chamber with chimney effect between the insulation and the exterior cladding, with thermal, acoustic and functional benefits that add considerable value



Energy Saving



Protection against water filtration



Health standards: Avoids thermal bridges and condensation



Protection of supporting wall



Sound insulation



Reduction of thermal bridges



DKT1

Hidden mechanical fixing using undercut screws on the reverse side of the piece.

Page 24



DTK2

Hidden mechanical fixing with metallic profile on the continuous groove at the edge of the piece.

Page 28



DKT3

Hidden mechanical fixing with staples at intervals along the groove on the edge of the piece.

Page 32



DKT4

Mechanical fixing using visible staple that holds the pieces.

Page 36



DKM

Mixed hidden fixing (chemical and mechanical) with groove on reverse side of the piece.

Page 40



DKC

Chemical structural fixing of pieces onto profiles.

Page 44



DKB

Chemical fixing with adhesive directly onto supporting wall.

Page 48



DKS

Chemical fixing with adhesive onto external thermal insulation composite system (ETICS).

Page 49



DKT1

Hidden mechanical fixing using undercut screws on the reverse side of the piece

Projects with complex cutting. Some highly complex façades include diverse formats in the same design. A flexible system is required that optimises the points of fixture of the material on the sub-structure and which responds to the important loads of each project. In the DKT1 system, according to the density

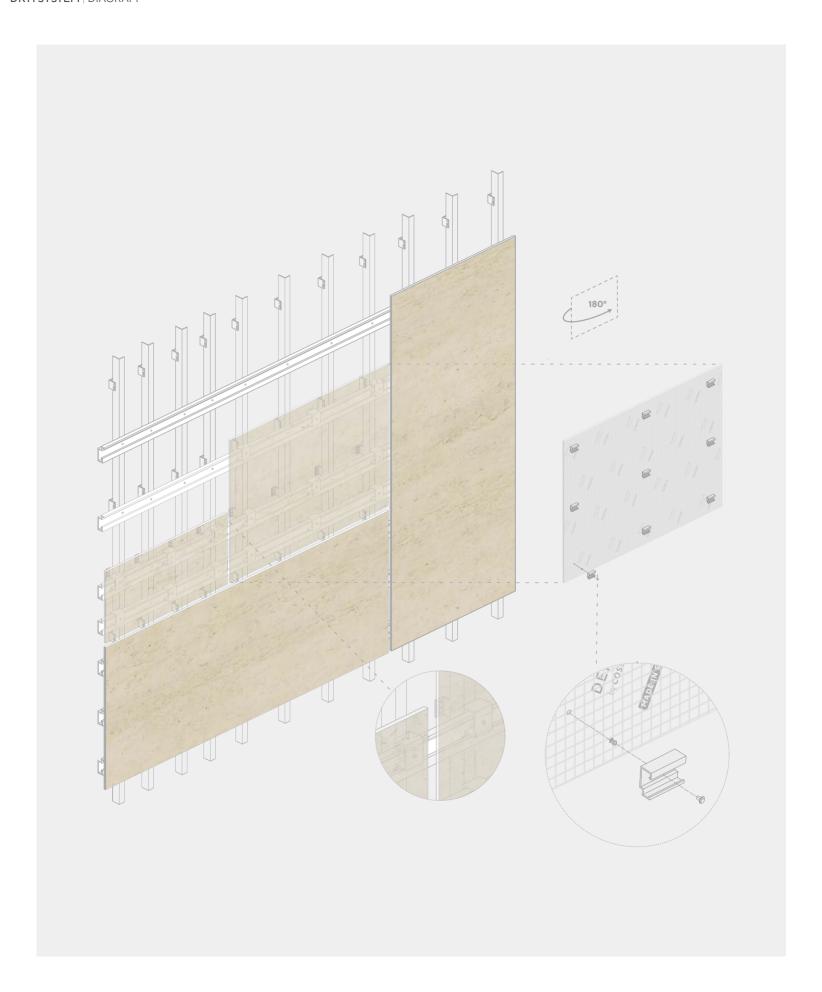


of the fixings and minimum distances between perforations, a calculation is made of the individual forces to be absorbed by the material and the anchoring.

Cylindrical perforation or undercut perforation achieve a clean and exact hole, where the peg and truncated cone-shaped screw work together in traction on the reverse side of the material.

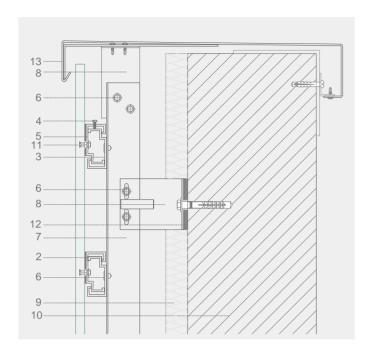


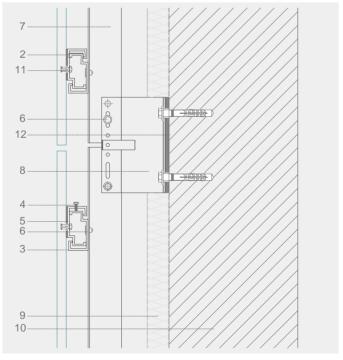
The screw anchors to the profile, guaranteeing that the whole piece is fastened to the sub-structure. Dekton* has certified this system for ventilated façades according to ETA 14/0413 and BBA 16/5346 for 12 mm and 20 mm thicknesses, although it can be used for other non-certified thicknesses.



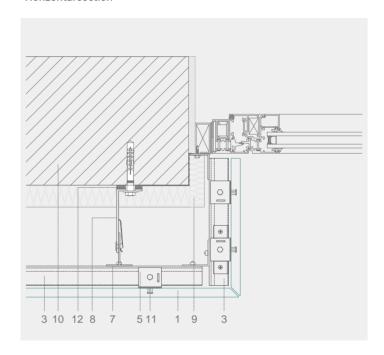
Construction details

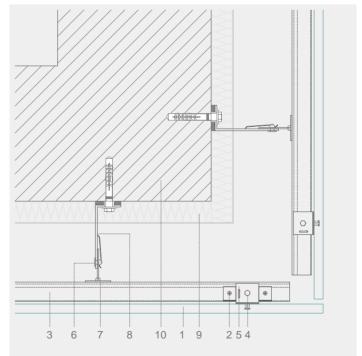
Vertical section





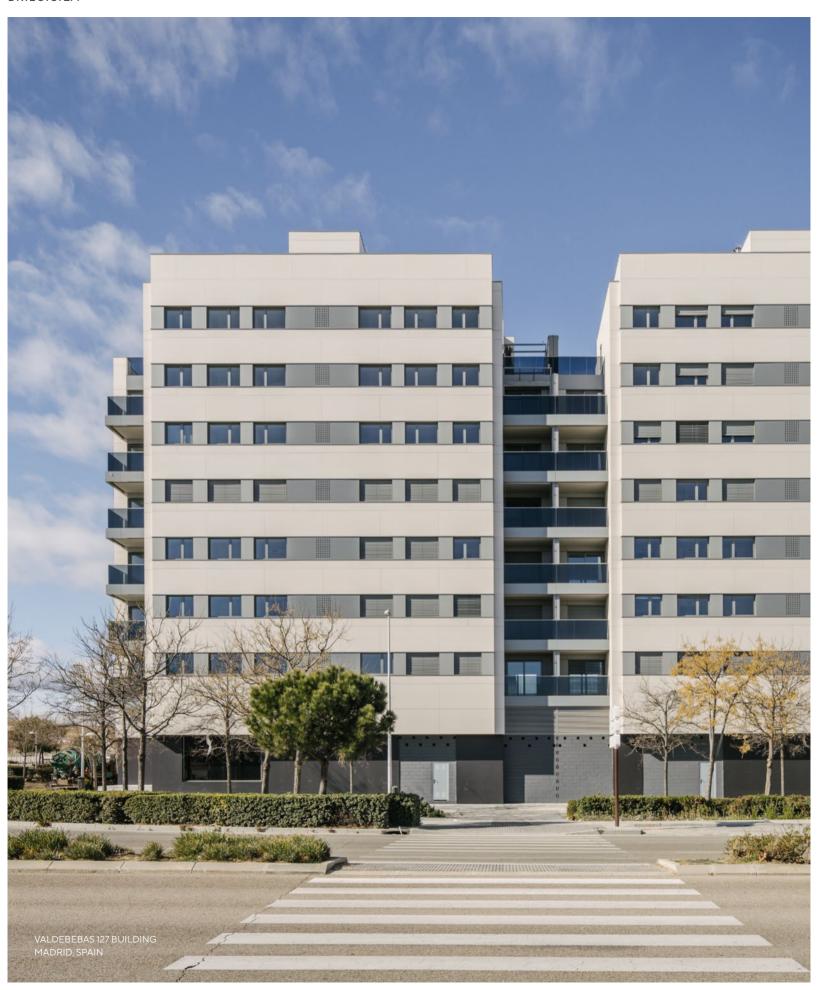
Horizontal section





- 1. Dekton
- 2. Fixing clip
- 3. Horizontal Profile
- 4. Propelling screw
- 5. Adjustable screw
- 6. Self-propelling screw
- 7. Vertical Profile
- 8. Fastening bracket
- 9. Thermal insulation (optional)
- 10. Supporting Wall
- 11. Keil Anchoring
- 12. Rupture of Thermal Bridge
- 13. Padding

ESC 1:5



DTK2

Hidden mechanical fixing with metallic profile on the continuous groove of the piece's edge

Projects with horizontal hierarchy. Some designs seek to achieve a very marked lineal frame, from spatial volume to the dimension of the construction details. The assembly as a design tool in these cases can be a major ally and help to realise this linear concept. This DKT2 system comprises of a

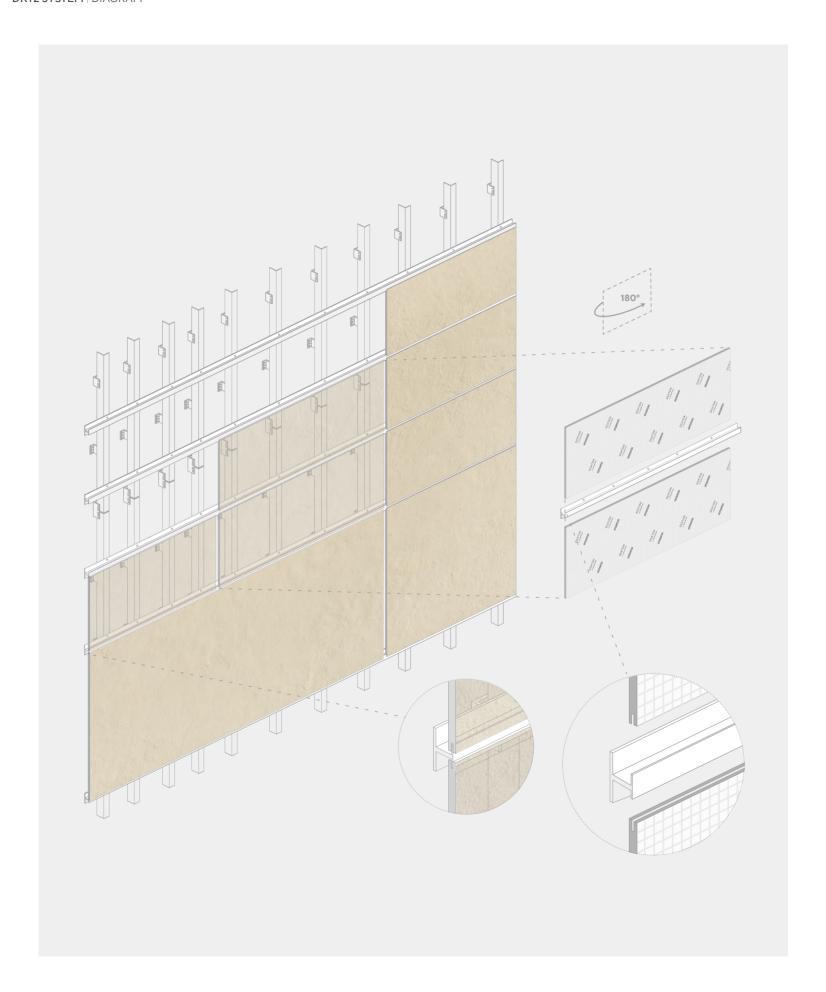


horizontal profile that supports the face in a continuous way, all based on a groove that runs the whole length of the piece.



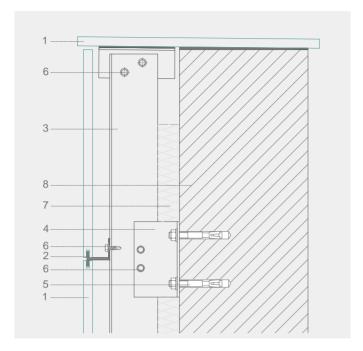
A groove of minimum 3-4 mm and with a depth of up to 15 mm is required to conceal the length-wise profile that is anchored to the uprights of the sub-structure.

This solution creates an almost hermetic ventilated chamber, due to the continuity of the supporting profile itself. Dekton* has this system certified for ventilated façades according to ETA 14/0413 and BBA 16/5346 for 12 mm and 20 mm thicknesses, although it can also be used with 30 mm.

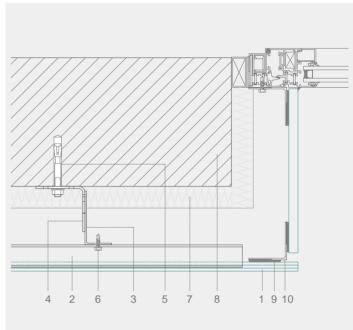


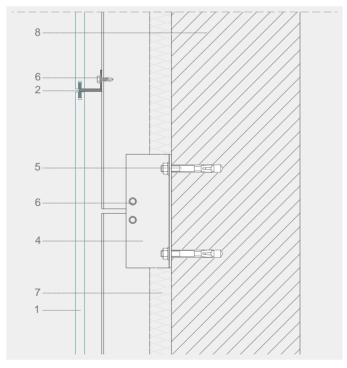
Construction details

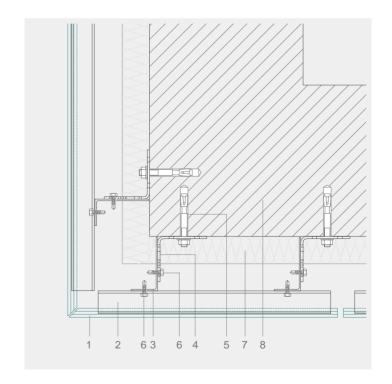
Vertical section



Horizontal section







- 1. Dekton
- 2. Horizontal Profile
- 3. Vertical Profile
- 4. Fastening bracket
- 5. Mechanical Anchoring
- 6. Self-Propelling Screw
- 7. Thermal Insulation
- 8. Supporting Wall
- 9. Adhesive
- 10. Corner Profile in "L"



DKT3

Hidden mechanical fixing with staples at intervals along the groove on the edge of the piece

Projects designed to the last detail. To achieve continuous transparent pieces, the meeting points of windows and corners can be critical when making decisions about cutting pieces or when designing aesthetic and functional construction solutions.

In the DKT3 system, pieces are fastened to the profile by hidden staples that are inserted at intervals along a continuous groove at the edge of the piece, which can end at 3 cm at each extreme, thereby improving the aesthetics and functionality of the lateral pieces.

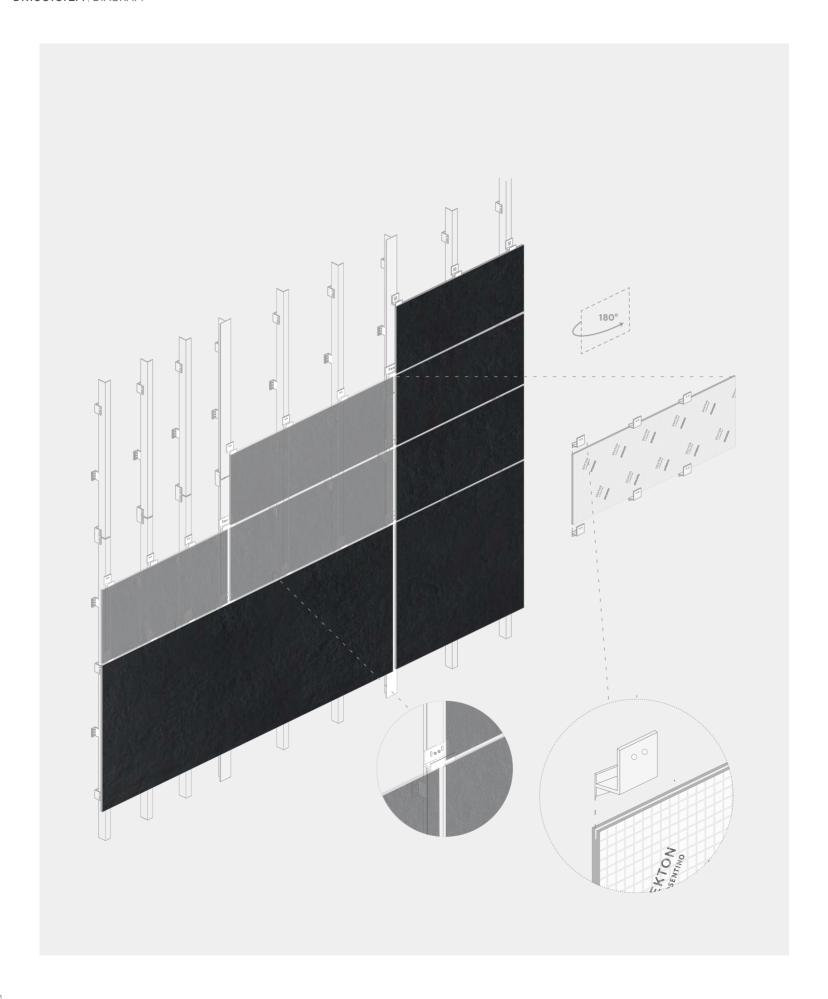




This system is fairly flexible, although there are certain dimensional limits, as a maximum the piece can be 70 cm on the vertical for the 12 mm thickness and 100 cm for the 20 mm thickness.

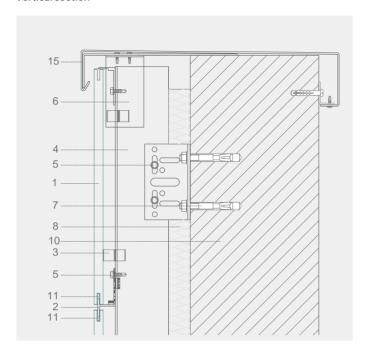
In cases that require a greater dimension on the vertical section, the 30 mm thickness should be used to counteract fatigue on the grooved part of the material from the anchoring.

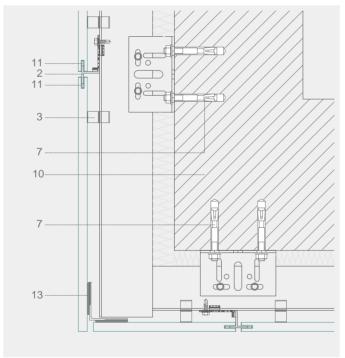
Dekton has this system certified for ventilated façades according to ETA 14/0413 and BBA 16/5346 for 12 mm and 20 mm thicknesses, although it can be used for other non-certified thicknesses.



Construction details

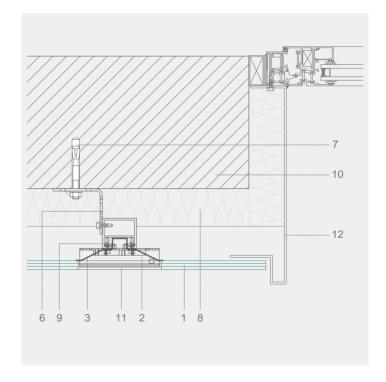
Vertical section





Horizontal section





- 1. Dekton
- 2. Stainless Steel Staple
- 3. Pressure Spring
- 4. Vertical Profile
- 5. Self-Propelling Screw
- 6. Fastening bracket
- 7. Mechanical Anchoring
- 8. Thermal Insulation
- 9. Supporting Wall
- 10. Aluminium Jamb
- 11. Fastening in Groove
- 12. Aluminium Jamb
- 13. Adhesive
- 14. Corner Profile in "L"
- 15. Padding

ESC 1:5



DKT4

Mechanical fixing using visible staple that holds the pieces

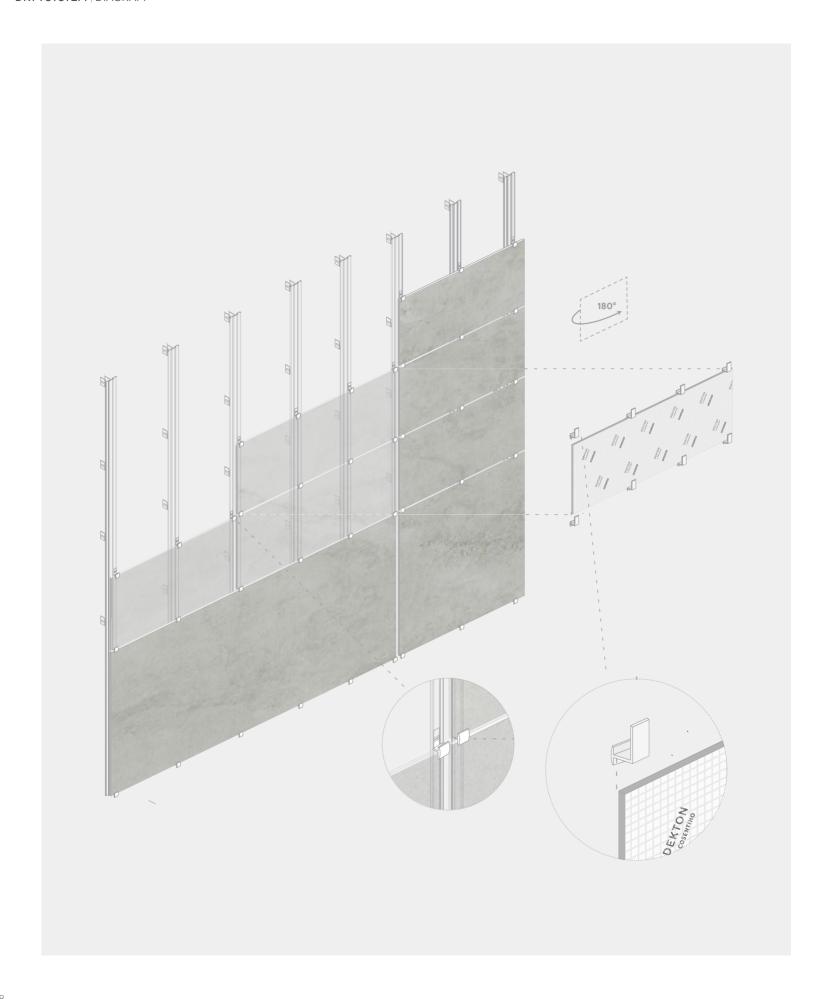
Projects with modest resources. Making the exterior constructive elements visible is another expressive route taken by modern architecture. The building does not try to hide its structures, facilities, profile system... Instead, it shows off all the complexity of its construction in an honest way.





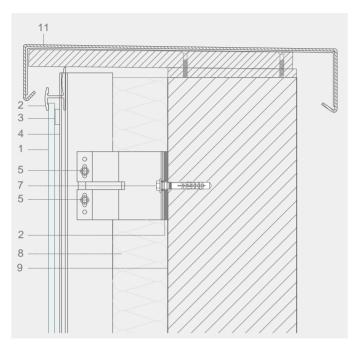
In the DKT4 system of visible fixing, the piece is shown as it is, with the fastening tabs of the upper and lower pieces visible to the eye. The staples hold both pieces and keep them in line with the plane of the façade, as well as maintaining the distances (joints) between consecutive pieces.

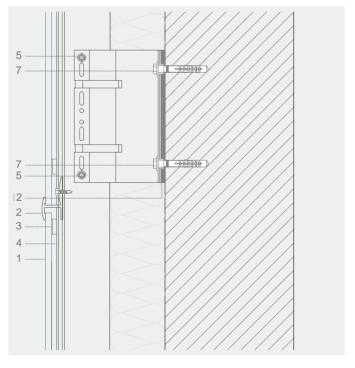
Although this type of fixing is fairly flexible in adapting to the thickness of the material, it is ideal for the smaller sizes, lighter weights and smaller thicknesses.



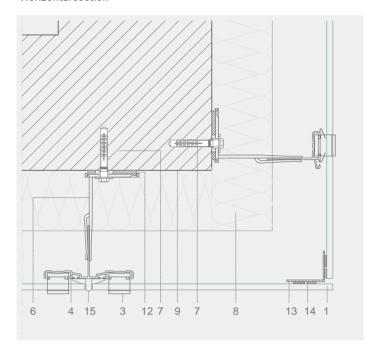
Construction details

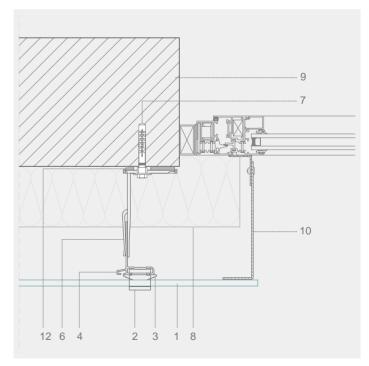
Vertical section





Horizontal section





- 1. Dekton
- 2. Stainless Steel Staple
- 3. Pressure Spring
- 4. Vertical Profile
- 5. Self-Propelling Screw
- 6. Fastening bracket
- 7. Mechanical Anchoring
- 8. Thermal Insulation
- 9. Supporting Wall
- 10. Aluminium Jamb
- 11. Padding
- 12. Rupture of

Thermal Bridge

- 13. Corner Profile in L
- 14. Adhesive
- 15. Profile of Joint

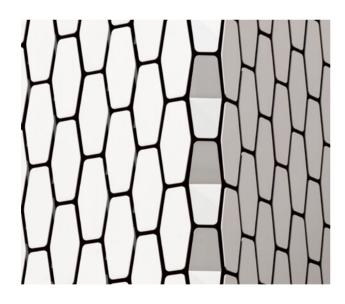
ESC 1:5

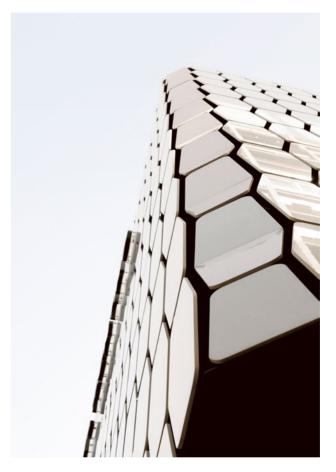


DKM

Mixed fixing (mechanical plus chemical) hidden in the groove by the reverse side of the piece

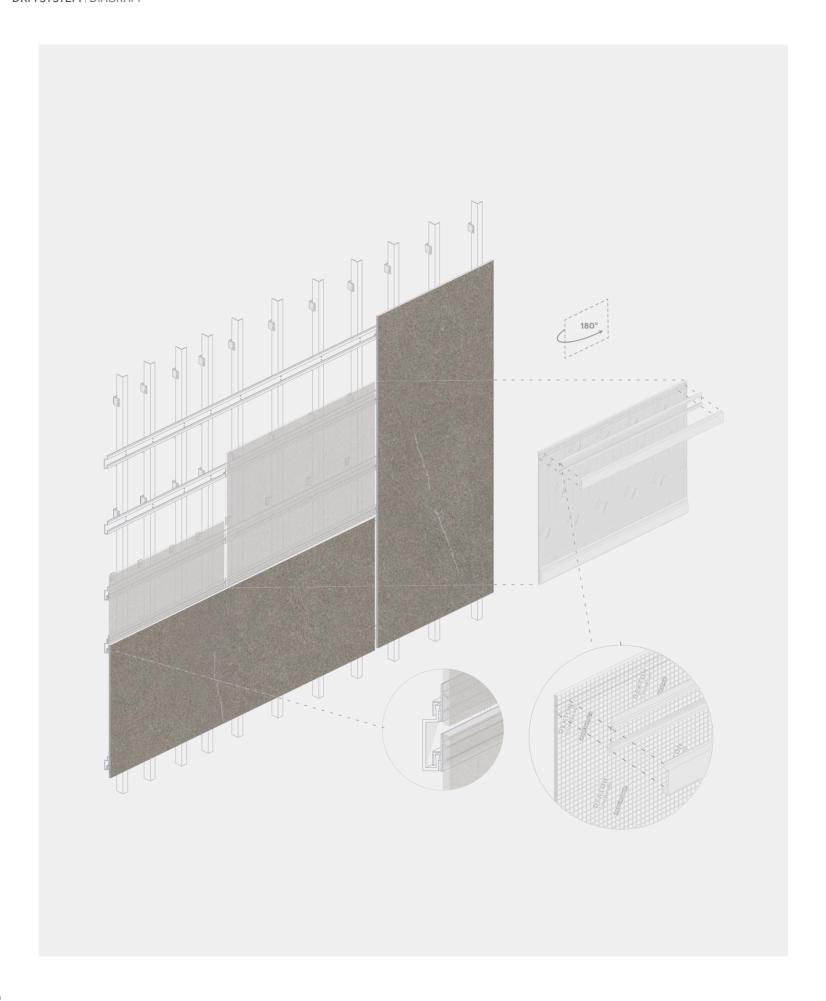
Sculptural projects with high formal value. For designs with contorting shapes or where complex different pieces meet, co-existing alongside inclined, horizontal or vertical pieces. It is essential to find a system that absorbs the whole technical and formal burden of the building, together with a sufficiently adaptable system for all of these configurations.





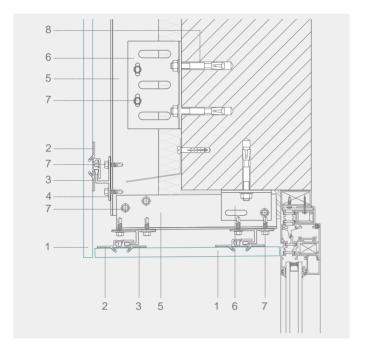
DKM is a system of hybrid fixing (mechanical supported by chemical). It consists of two hanging profiles (upper and lower) that anchor the material chemically and mechanically using adhesive and an inclined or straight groove of a shorter or longer length on the back of the piece.

The resulting metallic piece incorporates a hook that is attached to the uprights of the substructure, ensuring the stability of the whole against heavy weights. Although it is possible to use different thicknesses, the most used is Dekton 12 mm due to its high versatility, manageability on site, lower weight and high mechanical resistance.

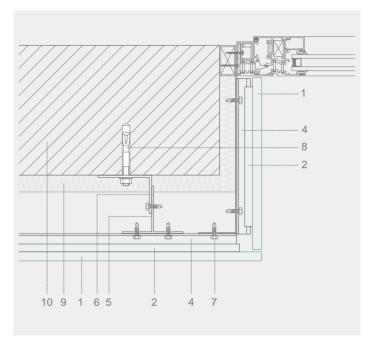


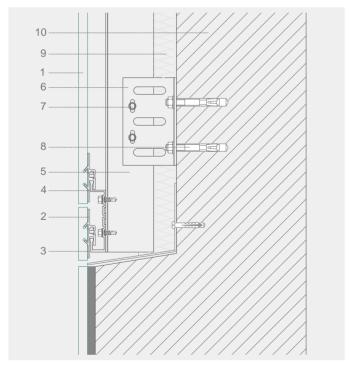
Construction details

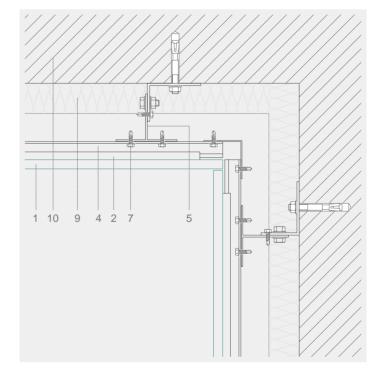
Vertical section



Horizontal section







- 1. Dekton
- 2. Upper Hanging Profile
- 3. Lower Hanging Profile
- 4. Single or Double
- Horizontal Profile
- 5. Vertical Profile
- 6. Fastening bracket
- 7. Self-Propelling Screw
- 8. Mechanical Anchoring
- 9. Thermal Insulation
- 10. Supporting Wall

ESC 1:5



DKC

Chemical structural fixing of pieces onto profiles

Projects that adapt to change. New constructions and renovated buildings alike are often required to adapt to socio-economic changes, new uses or, simply, to preserve the formal limits of pre-existing structures or unexpected shapes of the plot.

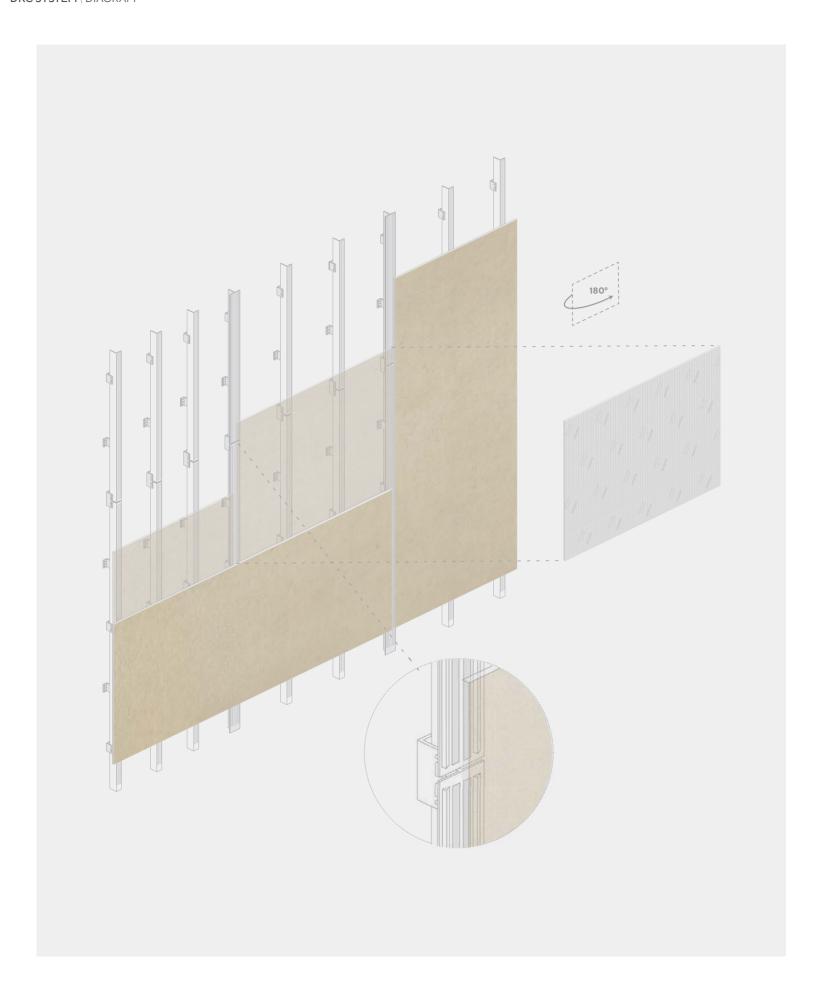
DKC is a completely chemical system of fixing,



which permits pieces to be fixed directly onto the supporting sub-structure using structural bonding, avoiding any machining of the piece. Using a profile, two double-sided lengths of tape are placed in the centre while being added to the edge of the profile. During assembly, the double-sided tape holds the piece while the bonding sets.

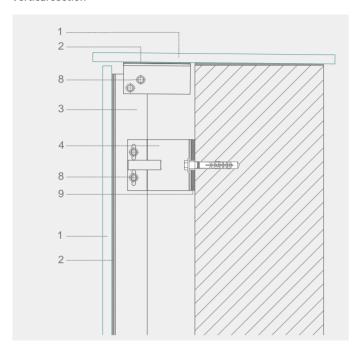


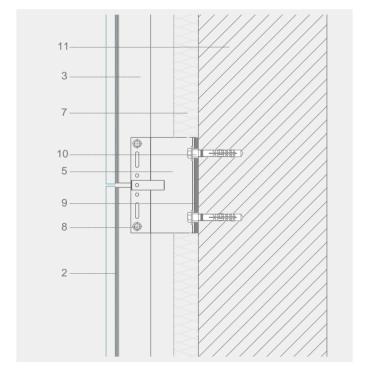
A multitude of formats can be used and designed, including pieces that are pre-assembled in the factory. This system allows for a range of thicknesses, with 8 mm pieces being popular for use in refurbishment and redesigns



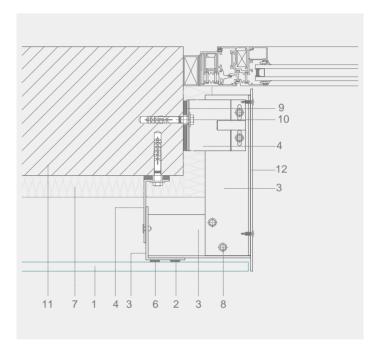
Construction details

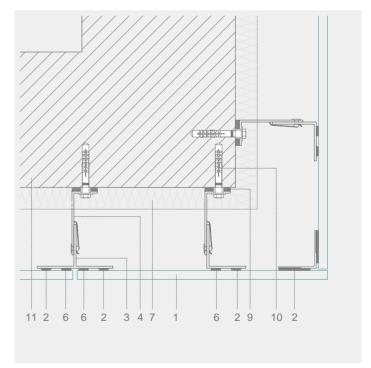
Vertical section





Horizontal section





- 1. Dekton
- 2. Adhesive
- 3. Vertical Profile
- 4. Secondary Separator
- 5. Fastening bracket
- 6. Double-Sided Tape
- 7. Thermal Insulation
- 8. Self-propelled Screw
- 9. Rupture of
- Thermal Bridge
- 10. Mechanical Anchoring
- 11. Supporting Wall
- 12. Aluminium Jamb

ESC 1:5

DKB

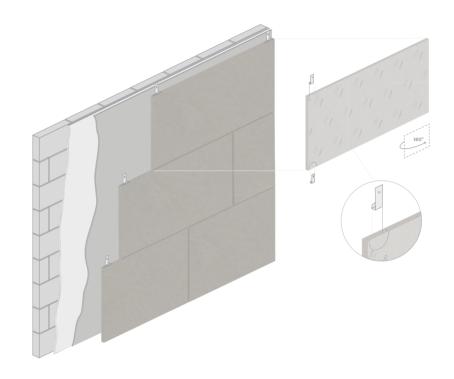
Pieces are fixed directly to the enclosure

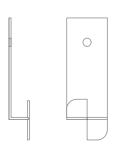
Projects with a multitude of applications. There are designs that seek harmony between all the parts of the whole. Façades, terraces, structure, surfaces... all with a single aesthetic and a single material that provides a uniform covering for every surface.

The DKB system is a fixed façade system, not limited by formats and where the usual thickness is 8 mm.

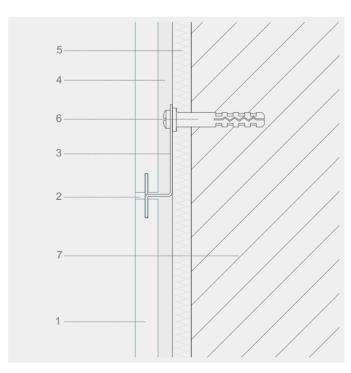
Each piece is applied directly to the enclosure, thanks to a concrete bonding layer applied using the double pasting method on the support and back of the piece, leaving horizontal and vertical joints of minimum 3 mm.

As a general rule, we recommend using hidden safety staples at intervals, making a groove at intervals on the edge of the piece and always following the applicable local regulations for each project

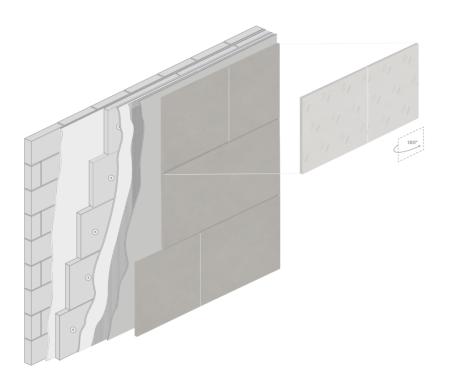




- 1. Dekton
- 2. Grout
- 3. Hidden Staple
- 4. Concrete Bonding
- 5. Layer of Mortar
- 6. Mechanical Anchoring
- 7. Wall



ESC 1:5



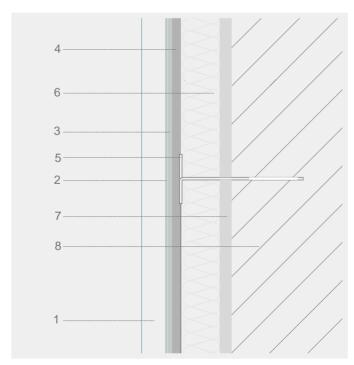
DKS

Fixing of pieces onto an external thermal insulation system (ETIS)

Highly energy-efficient projects. In our fast-moving world, homes undergo multiple refurbishments for aesthetic and decorative reasons as well as to create warmer indoor environments.

The DKS system is an ETICS (External Thermal Insulation Composite System) finishing solution.

On a completed ETICS that is ready to be finished with cladding, Dekton is applied using a suitable cement-based adhesive. Because the pieces are adhered to the finished reinforced layer of the insulation system, there is a limit to the weight and format, which must be indicated by the ETICS supplier. The product and application instructions of the ETICS supplier must be followed to fully guarantee the application.



- 1. Dekton
- 2. Mortar grout
- 3. Concrete bonding
- 4. Finish reinforced with double mesh
- 5. Mechanical fixing of insulation
- 6. Thermal insulation
- 7. Bonding mortar layer
- 8. Supporting Wall

ESC 1:5

Types of corner joints

Open Exterior Corner

Open exterior corner



Open exterior corner with hidden profile.



Open exterior corner with visible profile



Corner with overlap

Exterior corner with overlap.







Bevelled corner

Exterior bevelled corner



Open exterior bevelled corner with hidden profile

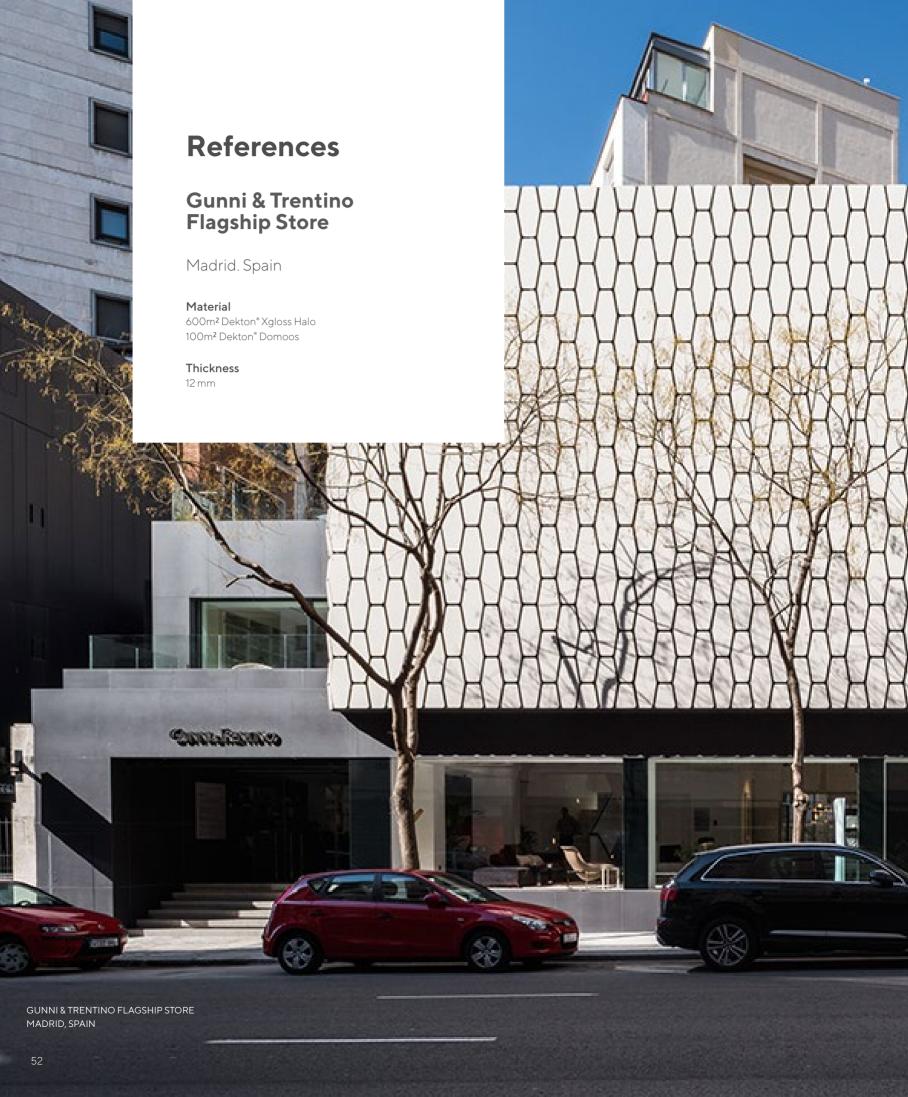


IntegralOpen exterior bevelled corner





Erlangen Hospital (Germany)





ToHa by Ron Arad and Avner Yashar

Tel Aviv, Israel

Material

28,000 m² of Dekton®

Facade system

DKT

Thickness

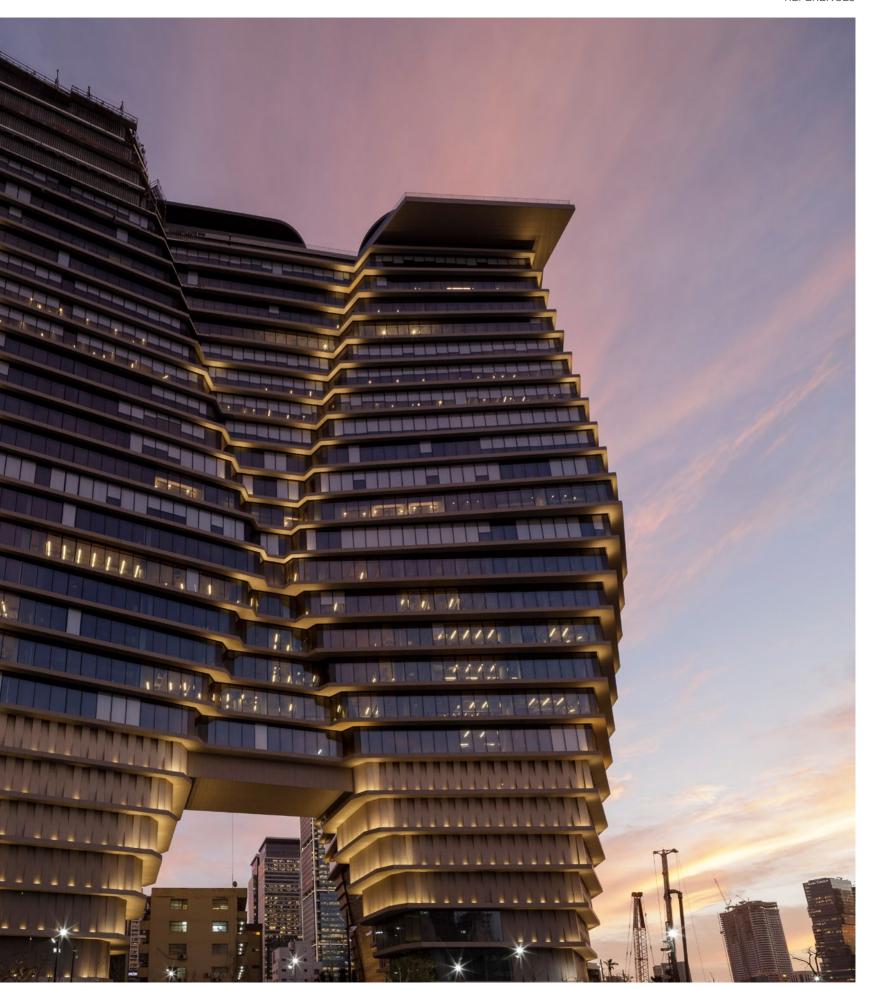
12 mm

For the ToHa building project in Tel Aviv, Israel, over 28,000 m² of Dekton[®] by Cosentino has been used to clad the façade, flooring, lifts, ceilings and interior partitions.

Located in the centre of Tel Aviv at the junction of two shopping streets, the ToHa building reaches 29 stories high. Its unique, faceted profile, inspired by the geometry of an iceberg, was designed by Ron Arad together with Avner Yashar's local team to house an office complex that includes a public garden, viewing point and restaurant.

Over 28,000 m² of Dekton* by Cosentino was used to clad the building's façade, flooring, elevators, ceilings and interior partitions. The pieces, formed by more than 10,000 different types, were manufactured and cut at Cosentino's headquarters in Cantoria (Almeria, Spain) and transported by ship to Israel.

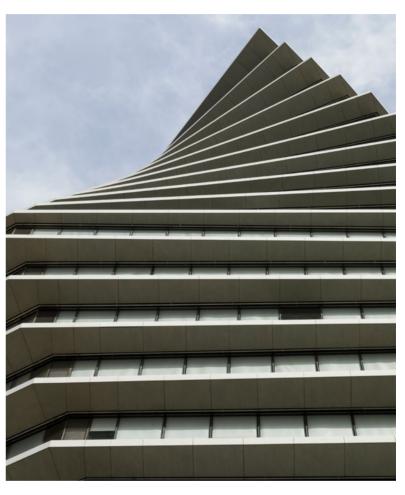




Architectural and decorative aspect of the project

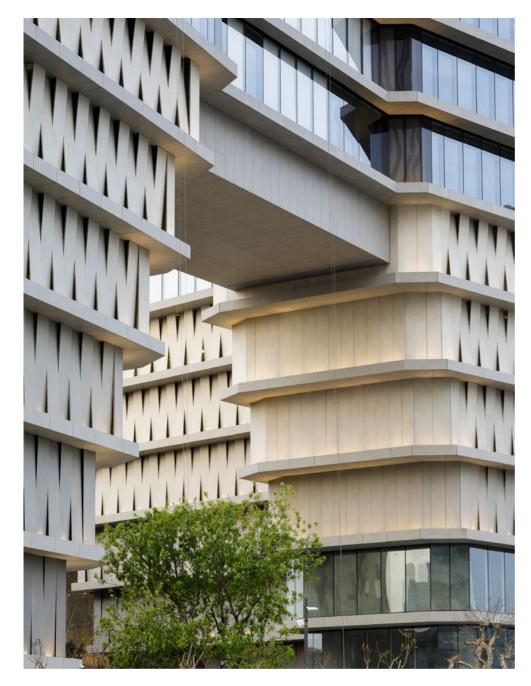
A key strategic focus of the project was to reduce the built surface area at street level to create a large garden area, improving the quality of the surrounding area for the public. As a result, the building rises up on two huge legs that widen progressively, framing a twisted profile.





Geometrically versatile Dekton* adapts to this formal complexity with precision thanks to its infinite range of formats, from minimal thickness to maximum surface areas.

On the intermediate floors, the broken perimeter of the concrete slabs is clad with panels 12 millimetres thick and up to two metres wide which, thanks to minutely accurate cutting, define the vertexes and edges exactly to create an image of perfection.

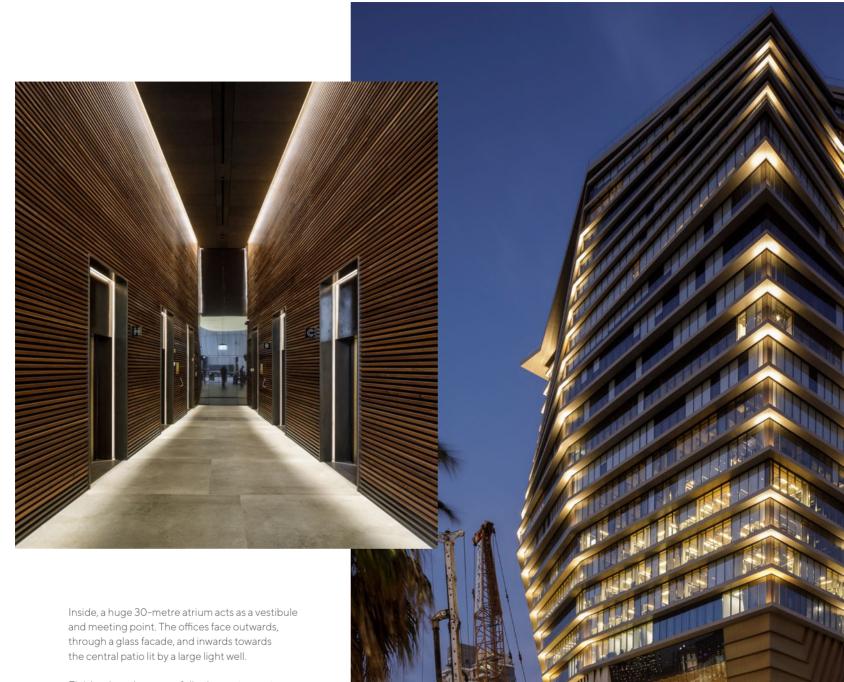




From a functional point of view, this ambitious project turns the traditional layout of an office block on its head, locating the facilities on the ground floor to free up space at the top. This way, the upper levels can be dedicated to leisure use and the offices are distributed from the seventh floor and up, optimizing access to natural light and views.

The technical foundations are clad using a unique ventilated facade system that alternates the orientation of intersecting Dekton* panels.

This application allows for the passage of air between the large-format (320 x 70 cm) plates and creates a uniform frontage that gives texture and depth to the elevation. Cosentino also offers the opportunity to custom-make a personalized palette of six colours, based on the Strato model, that create a progressive colour gradation from the lower part upwards.



Finishes have been carefully chosen to create a comfortable workplace and coherent corporate image. The possibility to produce large-format Dekton pieces for floors, walls and ceilings allows the number of joints to be reduced and the sense of continuity to be maximized.



Project details

Name: ToHa

Location: Tel Aviv, Israel

End date: 2019

Architecture: Arad Architects, Yashar Architects

Collaborators: Buro Happold Engineering, Israel David Engineering (Consultant structural engineer)

Client: Gav-Yam Amot Totseret Ha-Aretz

Cosentino materials

Application: Roof

Material: Dekton® by Cosentino

Colour: Strato Thickness 4 mm Quantity: 1,800 m² Format: 140×30

Application: Flooring

Material: Dekton* by Cosentino Colour: Soke, Sirius, Strato Thickness: 8 mm, 20 mm Quantity: 3,500 m²

Format: Various: 320×144, 140×80, 80×170

Application: interior walls/façade

Material: Dekton® by Cosentino

Colour: Zenith, Sirius, Kadum, Spectra, Strato

Thickness: 8 mm Quantity: 2,000 m²

Format: Various: 80×270, 70×300

Application: Ventilated façade

Material: Dekton® by Cosentino

Colour: Strato, Spectra

Customised colours: Totzeret1, Totzeret2, Totzeret3, Totzeret4, Totzeret5, Totzeret6

Thickness: 12 mm Quantity: 20,000 m² Format: various

Photography credits: Fernando Alda

Cap Ferrat by Juan Carlos Di Filippo

Rio de Janeiro, Brazil

Material

3,800 m² Dekton°

Façade system

DKT1

Thickness

12 mm

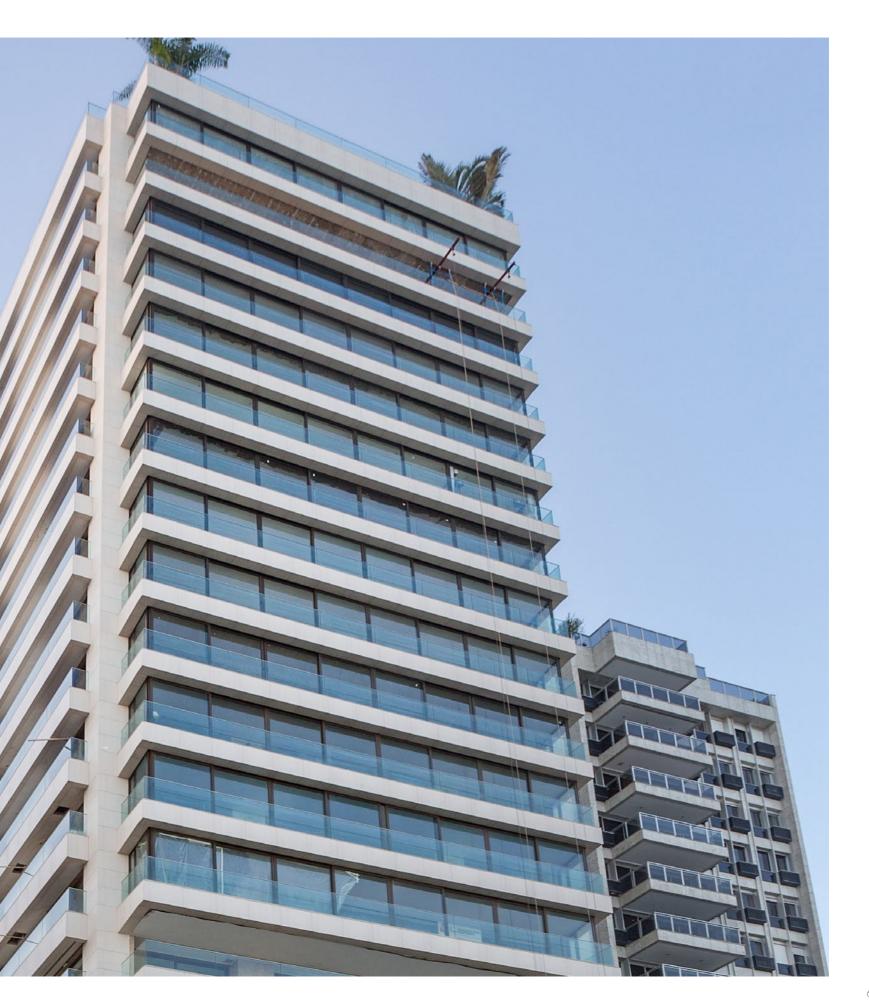
For the refurbished façade of the iconic Cap Ferrat building, 3,800 m² of the ultracompact Dekton[®] by Cosentino surface was used.

Cap Ferrat is an iconic residential building located on exclusive Avenida Vieira Souto in Ipanema, Rio de Janeiro. Built in 1976, this 20-story landmark of the Ipanema district has a surface area of 2,000 m² and is home to apartments, duplexes, garages and communal areas.

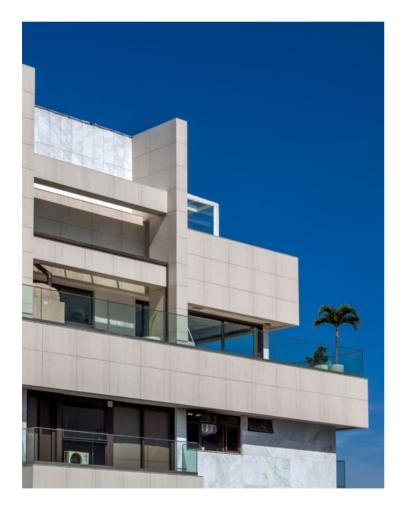
Forty years after it was built, the tower underwent a project between 2013 and 2016 to refurbish the cladding of its balconies. These had deteriorated due to galvanic corrosion of the aluminium railings, which had caused the original granite cladding of the perimeter girders of the tower's six balconies to crack.

Having analysed the performance of various materials, the architectural studio in charge of the project, Di Filippo Arquitectura, identified Dekton as meeting all of the essential requirements.





The biggest challenge faced by the project team was to find a new cladding that could be installed over the original material and would entail a maximum load of 90 kilograms per square metre. In addition, due to the building's proximity to the sea, the chosen material needed to match the exterior aesthetic with a subtle tone that blended into the surroundings as well as having mechanical properties to withstand the environmental damage that is common to such locations.





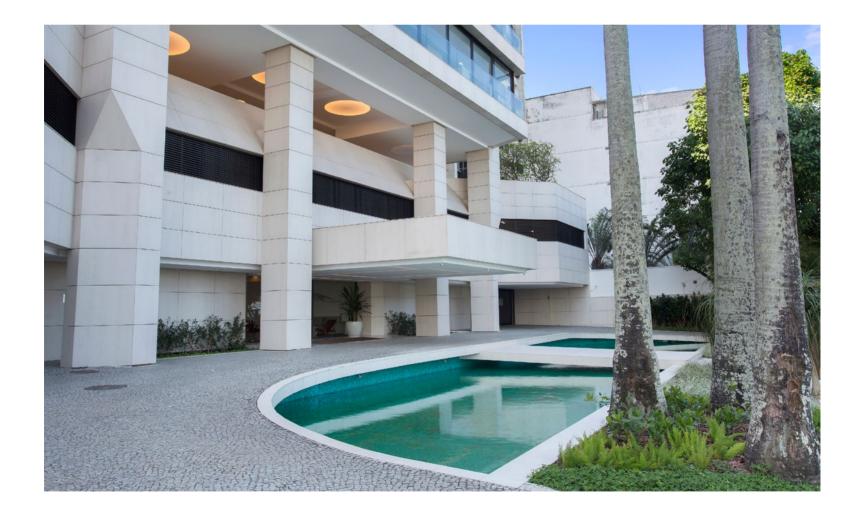
Di Filippo Arquitectura chose Dekton® by Cosentino for the façade for various reasons: it represented just 50% of the permitted load for the material, it can be manufactured in large format, bespoke slabs (3.2 m x 1.44 m), the precision cutting of pieces, its optimal performance against sand and saltwater erosion from the beach, and its other exceptional qualities such as its high resistance to ultraviolet rays, its colour stability and high resistance to stains.

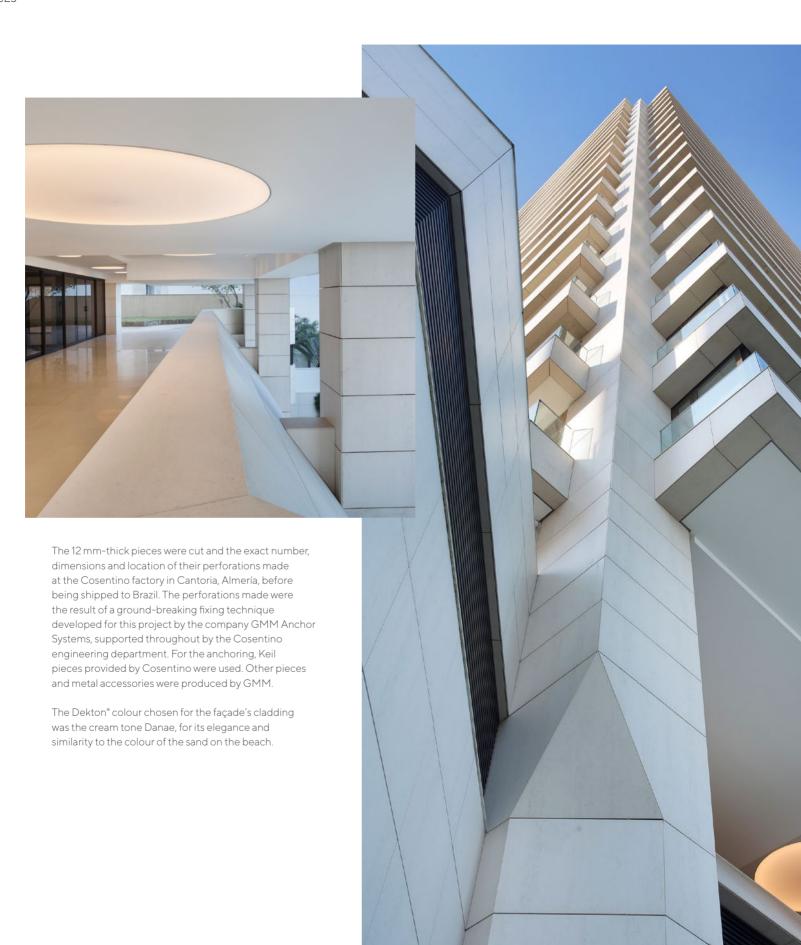
"When we decided to maintain the existing cladding, we were faced with the need to choose a cladding material with very special characteristics: it must have minimal porosity to withstand the conditions of a coastal environment, it must be lightweight but have generous dimensions, and it must be able to be installed using a system of stainless steel fixings.

Last but not least, we needed a material with a low level of solar radiation absorption to meet the characteristics of the location, as well as being available in a colour that matched the local sand, as Cap Ferrat is located opposite Ipanema beach.

Having analysed various materials, the ultracompact surface Dekton* by Cosentino was chosen. It fulfilled all the requirements of the project."

Architect: Juan Carlos Di Filippo.







Project details

Name: Cap Ferrat Building

Address/location: Av. Vieira Souto, 564 - Ipanema, Rio de

Janeiro, Brazil

Project dates: 2013-2016

Duration of works: 12 months

Architecture studio / architects: Di Filippo Arquitectura, Juan Carlos Di Filippo Architect - Universidad Nacional de Rosario-

Argentina

Collaborators: Gabriela de Lana, Carolina Luz, Renata Martinho

Marina Accioly

Construction / Cladding installation company: Gmm-Anchor Systems, Sa Martins Puertas de Correr, Q-Railing Barandas

Cosentino materials:

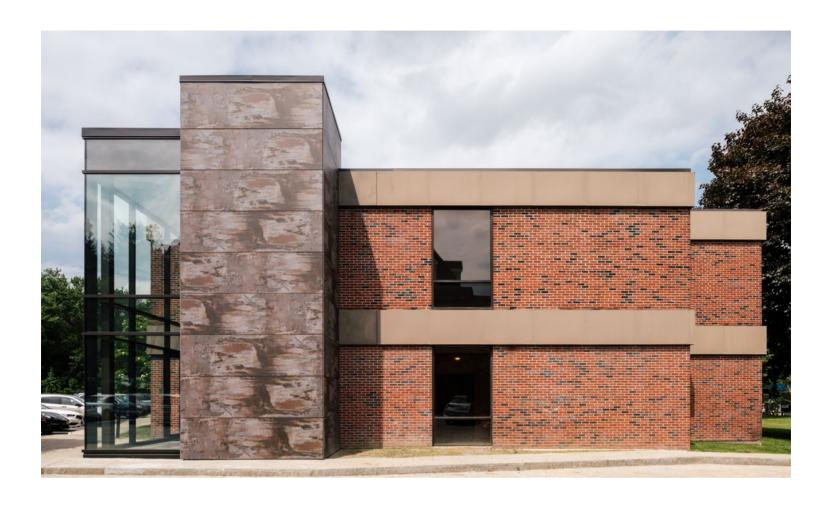
Application: Façade

Material: Dekton® by Cosentino

Colour: Danae Thickness: 12 mm Quantity: 3,800 m² Format: Made to measure

Installation system: Keil peg, metallic insert





Armonk Professional Center

New York City. USA

Material

126m² Dekton® Trilium

Facade system

DKM

Thickness

12 mm

Rafa Nadal Academy by Movistar

Manacor, Majorca, Spain

Material

Dekton* Strato, Ventus, Zenith, Spectra, Trilium, Keon, Domoos and Customised Blue.

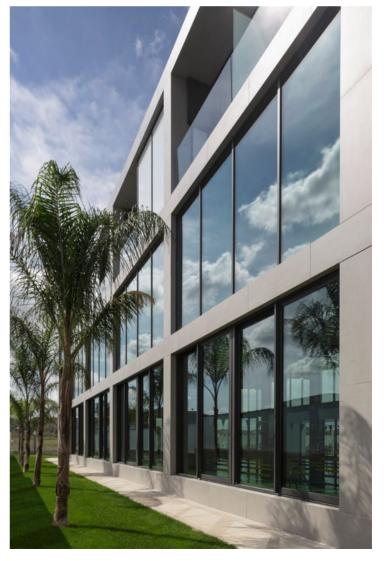
Facade system

DKM

Thickness

8 mm, 12 mm and 20 mm







Cajamar Building

Almería, Spain

Material

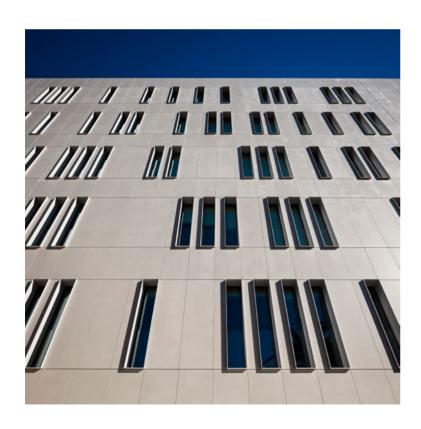
2,000 m² Dekton® Sirocco

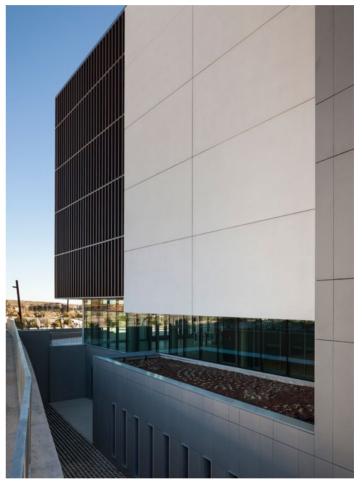
Facade system

DKM

Thickness

12 mm







Porsche Design Boutique

Illinois. USA

Material

Dekton® Domoos format 320cm x 144cm

2,000 m² Dekton[®] Sirocco

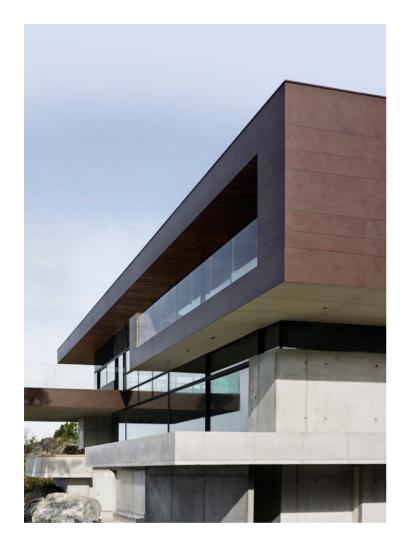
DKT1

Thickness

12 mm







Skallan Private Villa

Sweden

Material

500m² Dekton® Kadum

Facade system

DKM

Thickness





Schaffhauserstrasse

Zurich. Switzerland

Material

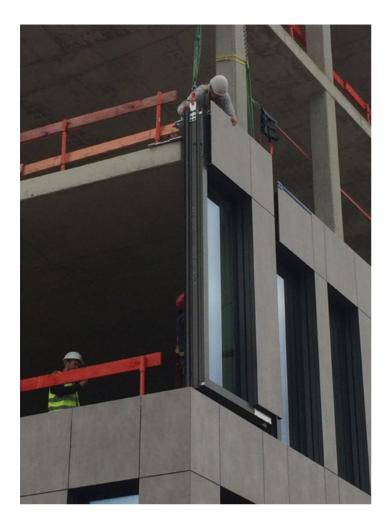
550m² Dekton® Sirius

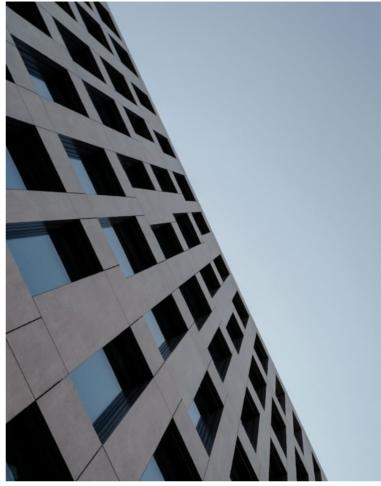
Facade system DKT 4

Thickness









MK8 - Kap West

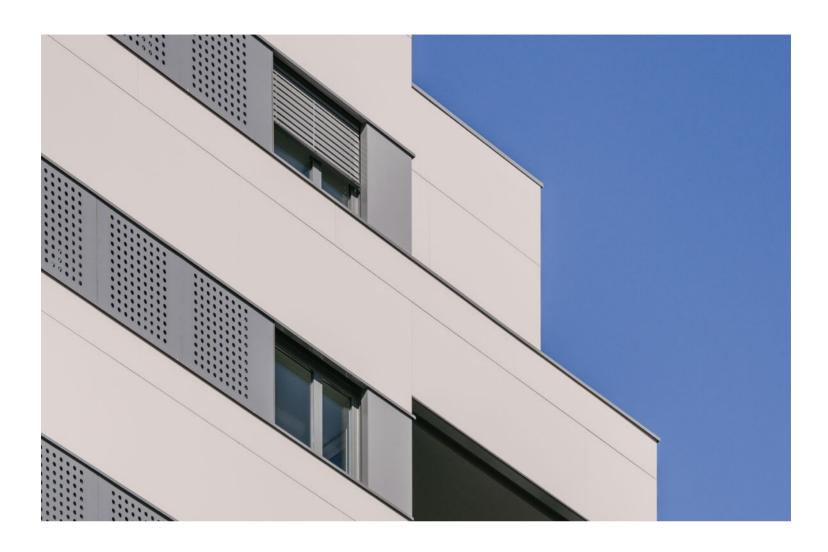
Munich. Germany

Material

13,000 m² Dekton® Keon

Facade system DKT1

Thickness



Valdebebas 127

Madrid. Spain

Material

7,600m² Dekton° Warm (customised) and Korus

Facade system DKT2

Thickness



Attachments

Certifications

Dekton" is internationally certified to guarantee maximum safety and protection.

Certification for facades

ETA 14/0413



European Technical Evaluation Certificate issued in accordance with EU Regulation 305/2011 for Dekton as exterior cladding in ventilated facades.

NOA*



Certificate issued for the Dekton ultracompact facade system in accordance with the applicable regulations on construction materials inspected by Miami-Dade County.

BBA



Technical certificate issued for the Dekton cladding panels for ventilated facade systems for their use in the facades of new or existing buildings.

CSTB



Reports on seismic testing issued by the Scientific and Technical Centre for Building in France, CSTB according to its acronym in French.

NCREE Earthquakes



Reports on seismic testing issued by the National Center for Research on Earthquake Engineering in Taiwan (NCREE), a seismic simulation laboratory.

Other product certifications

DoP

HPD

VOC GreenGuard Gold











EPD

NSF

VOC Greenguard



Kosher







*In process

Technical characteristics

Dekton®

According to standard EN-14411

| Personance Average floor resistance Notice Notice Accordance Notice No | TEST STANDARD | DECISION | UNIT | FAMILY I | FAMILY II | FAMILY III | FAMILY IV |
|--|-----------------------------------|--------------------------------------|-------|----------------|----------------|----------------------|----------------|
| Not Not | | Average flexion resistance | N/mm² | 46 | 45 | 55 | 46 |
| Macura hasonption open proteity and density and dens | | Average breaking load | N | 2,548 | 2,313 | 2,356 | 2,568 |
| Material assertion, near potential part of material process of the control of t | | Average breakage force | Ν | 14,966 | 13,559 | 13,818 | 15,620 |
| | | Absorption of water by boiling | % | 0 | 0.1 | 0.1 | 0.1 |
| Microstation Part Microstation Part | William Brown | Absorption of water by vacuum | % | 0.1 | 0.1 | 0.1 | 0.1 |
| Page-interligitude density | and densities | Open porosity | % | 0.2 | 0.2 | 0.2 | 0.2 |
| Page-wear resistance No. | 11/15/01/0545-3 | Apparent relative density | g/cm³ | 2.51 | 2.61 | 2.53 | 2.44 |
| National Content | | Apparent density | g/cm³ | 2.50 | 2.61 | 2.52 | 2.44 |
| Patemination of dimensions and surface quality 1 | | Abraded volume | mm³ | 125 | 106 | 115 | 119 |
| Determination of dimensions and surface quality in ISO 10545-2 Centre curvature % 0.01/-0.01 0.03/-0.02 0.01/-0.03 0.02/-0.04 0.08/-0.06 0.08/-0.06 0.08/-0.06 0.09/-0.04 0.00/-0.06 0.00/-0.06 0.00/-0.06 0.00/-0.04 <td></td> <td>Length and width</td> <td>%</td> <td>0.11/-0.18</td> <td>0.04/-0.08</td> <td>0.04/-0.04</td> <td>0.02/-0.02</td> | | Length and width | % | 0.11/-0.18 | 0.04/-0.08 | 0.04/-0.04 | 0.02/-0.02 |
| Determination of dimensions and surface quality in ISO 10545-2 Orthogonality % 0.07/-016 0.04/-0.09 0.21/-021 0.08/-0.08 INISO 10545-2 Centre curvature % 0.04/-0.08 -0.06 -0.06 0.02/-0.04 0.02/-0.02 Edge curvature % 0.01/-0.08 0.02/-0.04 0.04 0.04 0.02/-0.04 0.04 0.02/-0.04 0.04 0.04 0.04 0.04 0.04 0.04 0.02/-0.04 0.04 0.02/-0.04 0.02/-0.04 0.02/-0.04 0.02/-0.04 0.02/-0.04 0.02/-0.04 0.02/-0.04 0.02/-0.04 0.02/-0.04 0.02/-0.04 0.02/-0.04 0.02/-0.04 0.02/-0.04 0.02/-0.04 0.02/-0.04 0.02/-0.04 0.02/-0.04 0.02/-0.04 0.02/-0.04 <td< td=""><td></td><td>Thickness</td><td>%</td><td>0.50/-0.50</td><td>4.95/-2.20</td><td>0.53/-0.53</td><td>-1</td></td<> | | Thickness | % | 0.50/-0.50 | 4.95/-2.20 | 0.53/-0.53 | -1 |
| Centre curvature Security Cent | | Straightness of sides | % | 0.01/-0.01 | 0.03/-0.03 | 0.01/-0.03 | 0.02/-0.02 |
| | Determination of dimensions | Orthogonality | % | 0.07/-0.16 | 0.04/-0.09 | 0.21/-0.21 | 0.08/-0.08 |
| Marping | and surface quality | Centre curvature | % | 0.04/-0.08 | -0.06 | -0.06 | -0.07 |
| Surface quality (Tiles by default) % 100 1 | | Edge curvature | % | 0.06/-0.06 | 0.02/-0.04 | 0.02/-0.04 | 0.02/-0.02 |
| Petermination of impact resistance Name of the minimation of impact resistance Petermination of linear thermal expansion Petermination of linear thermal expansion Petermination of linear thermal expansion Petermination of thermal shock resistance Petermination of expansion Petermination of freeze resistance Petermination of themical resistance Petermination of chemical resistance Peterminatio | | Warping | % | -0.11 | -0.07 | -0.06 | -0.04 |
| NSO10545-5 Negretary National Content Natio | | | % | 100 | 100 | 100 | 100 |
| expansion INISCI 0564-8 Expansion between 30-100° °C-1 6.510° 5.110° 6.310° 5.810° Determination of thermal shock resistance NISCI 05645-9 Damage | | Average coefficient of restitution | - | 0.85 | 0.85 | 0.85 | 0.92 |
| Residence In Institution of expansion from Expansion from Institution of Expansion from Institution of Expansion from Expansion from Institution of Expansion from | expansion | Expansion between 30-100° | °C-1 | 6.5:10-6 | 5.1-10-6 | 6.3-10 ⁻⁶ | 5.8-10-6 |
| Noisture INISO 10545-10 Medium expansion mm/m 0.0 0.0 0.0 0.1 Determination of freeze resistance INISO 10545-13 Damage - Pass/no damage A (no damage) | resistance | Damage | - | Pass/no damage | Pass/no damage | Pass/no damage | Pass/no damage |
| Determination of freeze resistance Damage | moisture | Maximum expansion | mm/m | 0.1 | 0.1 | 0.1 | 0.1 |
| Damage | | Medium expansion | mm/m | 0.0 | 0.0 | 0.0 | 0.1 |
| Bleach/Salts for pools Class A (no damage) A (no damage) A (no damage) A (no damage) | | Damage | - | Pass/no damage | Pass/no damage | Pass/no damage | Pass/no damage |
| Determination of chemical resistance IN ISO 10545-13 HCl (3% v/v) Class LA (no damage) HA (no damag | | CINH ₄ /Cleaning products | Class | A (no damage) | A (no damage) | A (no damage) | |
| Determination of chemical resistance INISO 10545-13 Citric Acid (100g/l) Class LA (no damage) LA (no damage) LA (no damage) LA (no damage) HA (n | | Bleach/Salts for pools | Class | A (no damage) | A (no damage) | A (no damage) | |
| N SO 10545-13 KO (30 g/l) Class HA (no damage) HA (no dama | | HCI (3% v/v) | Class | LA (no damage) | LA (no damage) | LA (no damage) | |
| NSO 10545-13 NGH (30 g/l) Class HA (no damage) | | Citric Acid (100g/I) | Class | LA (no damage) | LA (no damage) | LA (no damage) | |
| Lactic Acid (5%) Class HA (no damage) HA (no damage) HA (no damage) KOH (100 g/l) Class HA (no damage) HA (no damage) HA (no damage) Petermination of stain resistance IN ISO 10545-14 Green staining agent Class 5 5 5 5 Iodine (solution) Class 5 5 5 5 5 | | KOH (30 g/l) | Class | HA (no damage) | HA (no damage) | HA (no damage) | |
| KOH (100 g/l) Class HA (no damage) HA (no damage) HA (no damage) | | HCI (18%) | Class | HA (no damage) | HA (no damage) | HA (no damage) | |
| Determination of stain resistance IN ISO 10545-14 Green staining agent Class 5 5 5 5 In Iso 10545-14 In Iso 10545-14 Class 5 6 | | Lactic Acid (5%) | Class | HA (no damage) | HA (no damage) | HA (no damage) | |
| Determination of stain resistance Red staining agent Class - - - - - IN ISO 10545-14 Iodine (solution) Class 5 5 5 5 5 | | KOH (100 g/l) | Class | HA (no damage) | HA (no damage) | HA (no damage) | |
| N ISO 10545-14 | | Green staining agent | Class | 5 | 5 | 5 | 5 |
| IN ISO 10545-14 | Determination of stain resistance | Red staining agent | Class | - | - | - | - |
| Olive oil Class 5 5 5 5 | | lodine (solution) | Class | 5 | 5 | 5 | 5 |
| | | Olive oil | Class | 5 | 5 | 5 | 5 |

Family I: (Aldem, Ananke, Borea, Bromo, Domoos, Fossil, Galema, Kadum, Kelya, Keon, Keranium, Kira, Korus, Kovik, Kreta, Laos, Milar, Odin, Orix, Sirius, Sirocco, Soke, Strato, Valterra, Vegha, Ventus, Vera). / Family II: (Ariane, Aura, Aura15, Entzo, Kairos, Lunar, Nayla, Nilium, Opera, Portum, Zenith)
Family III: (Aged Timber, Bento, Blanc Concrete, Danae, Dove, Edora, Gada, Irok, Makai, Popular Dark, Popular Warm, Sarey, Sasea, Sterling) / Family IV: (Radium, Trilium)

Technical characteristics

Dekton® XGloss

According to standard EN-14411

| NISO 10545-4 Average transact yout 1 Af 866 | TEST STANDARD | DECISION | UNIT | FAMILYI | FAMILY II | FAMILY III |
|--|--|--------------------------------------|-------|------------------------|----------------|----------------|
| NISO 10545-4 Average through youth 1 | | Average flexion resistance | N/mm² | 46 | 45 | 55 |
| No. 14,966 13,559 13,818 14,966 13,559 13,818 14,966 13,559 13,818 14,966 14,966 13,559 13,818 14,966 14,9 | Resistance to flexion and breaking load IN ISO 10545-4 | Average breaking load | N | 2,548 | 2,313 | 2,356 |
| Absorption of water by vacuum | | Average breakage force | N | 14,966 | 13,559 | 13,818 |
| Main absorption, open poresity and administration of densities Apparent relative density g/cm² 2.51 2.61 *** Apparent relative density g/cm² 2.50 2.61 **** Apparent density g/cm² 2.50 0.01/-0.08 0.04/-0.08 **** Apparent density g/cm² g/cm² 2.50 0.04/-0.08 0.04/-0.09 **** Apparent density g/cm² g/cm² 2.50 0.04/-0.09 0.05/-0.09 0 | | Absorption of water by boiling | % | 0 | 0.1 | * |
| NEO 10545-3 | | Absorption of water by vacuum | % | 0.1 | 0.1 | * |
| Apparent relative density g/cm² 2.51 2.61 * Comparent Members Apparent density g/cm² 2.50 2.51 * Comparent Members G/cm² Apparent density G/cm² G/cm² Apparent density Apparent density G/cm² Apparent density Apparent densit | and densities | Open porosity | % | 0.2 | 0.2 | * |
| Page | N ISO 10545-3 | Apparent relative density | g/cm³ | 2.51 | 2.61 | * |
| Length and width | | Apparent density | g/cm³ | 2.50 | 2.61 | * |
| Thickness % 0.50/-0.50 4.95/-2.20 * | Deep-Wear Resistance N ISO 10545-6 | Abraded volume | mm³ | 125 | 106 | * |
| Straightness of sides % 0.001/-0.01 0.033/-0.03 * | | Length and width | % | 0.11/-0.18 | 0.04/-0.08 | * |
| Orthogonality | | Thickness | % | 0.50/-0.50 | 4.95/-2.20 | * |
| Centre curvature % 0.04/-0.08 -0.06 * | | Straightness of sides | % | 0.01/-0.01 | 0.03/-0.03 | * |
| Centre curvature % 0.04/-0.08 -0.06 * NISO 10545-2 Edge curvature % 0.06/-0.06 0.02/-0.04 * Warping % -0.11 -0.07 * Surface quality (Tiles by default) % 100 100 * Determination of impact resistance NISO 10545-5 Average coefficient of restitution - 0.85 0.85 0.85 Determination of linear thermal expansion NISO 10545-9 Expansion between 30-100°C *C-1 6.5-10.4 5.1.10.4 0.3.10.4 Determination of thermal shock resistance NISO 10545-9 Damage - Pass/no damage | Determination of dimensions and | Orthogonality | % | 0.07/-0.16 | 0.04/-0.09 | * |
| Edge curvature | urface quality | Centre curvature | % | 0.04/-0.08 | -0.06 | * |
| Surface quality (Tilles by default) Surface quality (Tilles by default) Average coefficient of restitution Average coefficient of restitution Average coefficient of restitution - 0.85 0.86 0.85 0.86 0.85 0.86 0.85 0.86 0.85 0.86 0.85 0.86 0.86 0.86 0.86 0.85 0.86 0. | 11130 10343 2 | Edge curvature | % | 0.06/-0.06 | 0.02/-0.04 | * |
| Cities by default 76 100 10 | | Warping | % | -O.11 | -0.07 | * |
| NISO 10545-5 Average coefficient of restitution - | | | % | 100 | 100 | * |
| Determination of thermal shock resistance NISO 10545-9 Determination of expansion from moisture NISO 10545-9 Determination of expansion from moisture NISO 10545-10 Maximum expansion mm/m 0.1 0.1 0.1 Medium expansion mm/m 0.0 0.0 0.0 Determination of freeze resistance NISO 10545-12 Damage - Pass/no damage Pass/no d | Determination of impact resistance N ISO 10545-5 | Average coefficient of restitution | - | 0.85 | 0.85 | 0.85 |
| Damage Pass/no dama | Determination of linear thermal expansion N ISO 10545-8 | Expansion between 30-100°C | °C-1 | 6.5 · 10 ⁻⁶ | 5.1 . 10-6 | 0.3 . 10-6 |
| Medium expansion from moisture NISO 10545-10 Medium expansion mm/m 0.0 0.0 0.0 0.0 0.0 0.0 0. | Determination of thermal shock resistance N ISO 10545-9 | Damage | - | Pass/no damage | Pass/no damage | Pass/no damage |
| Medium expansion mm/m 0.0 0.0 0.0 0.0 Determination of freeze resistance NISO 10545-12 Damage - Pass/no damage Pass/no damag | Determination of expansion from moisture IN ISO 10545-10 | Maximum expansion | mm/m | 0.1 | 0.1 | 0.1 |
| CINH _a /Cleaning products Class A (no damage) A (no damage) A (no damage) | | Medium expansion | mm/m | 0.0 | 0.0 | 0.0 |
| Bleach/Salts for pools Class A (no damage) A (no damage) | Determination of freeze resistance N ISO 10545-12 | Damage | - | Pass/no damage | Pass/no damage | Pass/no damage |
| HCI (3% v/v) Class | Determination of chemical resistance IN ISO 10545-13 | CINH ₄ /Cleaning products | Class | A (no damage) | A (no damage) | A (no damage) |
| Citric Acid (100g/l) Class | | Bleach/Salts for pools | Class | A (no damage) | A (no damage) | A (no damage) |
| Citric Acid (100g/l) Class LA (no damage) LA (no damage) LA (no damage) LA (no damage) | | HCI (3% v/v) | Class | LA (no damage) | LA (no damage) | LA (no damage) |
| Lactic Acid (5%) Class HA (no damage) HA (no damage) HA (no damage) Green staining agent Class 5 5 * Red staining agent Class - - * Iodine (solution) Class 5 5 * | | Citric Acid (100g/I) | Class | LA (no damage) | LA (no damage) | LA (no damage) |
| Green staining agent Class 5 5 * Determination of stain resistance N ISO 10545-14 Red staining agent Class - - - * Iodine (solution) Class 5 5 * | | HCI (18%) | Class | HA (no damage) | HA (no damage) | HA (no damage) |
| Red staining agent Class 5 5 ** NISO 10545-14 lodine (solution) Class 5 5 ** | | Lactic Acid (5%) | Class | HA (no damage) | HA (no damage) | HA (no damage) |
| Determination of stain resistance NISO 10545-14 Iodine (solution) Class 5 5 * | | Green staining agent | Class | 5 | 5 | * |
| N ISO 10545-14 | Determination of stain resistance | Red staining agent | Class | - | - | * |
| Olive oil Class 5 5 * | IN ISO 10545-14 | lodine (solution) | Class | 5 | 5 | * |
| | | Olive oil | Class | 5 | 5 | * |

^{*} Test underway

Family I: (Blaze, Korso, Lumina, Manhattan, Sogne, Spectra, Splendor)
Family II: (Bergen, Halo, Fiord, Tundra, Glacier, Natura, Natura18, Olimpo, Vienna)
Family III: (Arga, Qatar, Taga)

Technical characteristics

ASTM characteristics

| TEST | STANDARD | DECISION | UNIT | FAMILY I | FAMILY II | FAMILY III |
|--|-------------|---|--------|-------------------|-------------------|-------------------|
| Moisture expansion | ASTM C370 | Average moisture expansion | % | 0.020 | 0.005 | 0.004 |
| Resistance to breakage | ASTM C648 | Average expansion by breakage | lbf | 3.963 | 4.896 | 3.932 |
| Flexibility properties | ASTM C674 | Average breakage module | psi | 10.828 | 13.997 | 9.005 |
| (Water absorption, apparent density, porosity) | ASTM C373 | Average water absorption | % | 0.03 (non-porous) | 0.05 (non-porous) | 0.01 (non-porous) |
| Adhesion and coefficient of friction (slip | 10714 04000 | Dry adhesion and coefficient of friction | -0 | 0.800 | 0.770 | 0.77 |
| resistance) | ASTM C1028 | Wet and dry adhesion and coefficient of friction | -0 | 0.660 | 0.560 | 0.69 |
| Resistance to wear (TABER abrasion) | ASTM C501 | Average index of resistance to wear | | 182.23 | 337 | 240 |
| Resistant to thermal shock | ASTM C484 | Defects | - | Without defects | Without defects | Without defects |
| Adhesive strength | ASTM C482 | Average adhesive strength | psi | 423 | 437 | 357 |
| | | Daily cleaning products | | | | |
| | | Acetic acid, 3 % (v/v) | _ | Not affected | Not affected | Not affected |
| | | Acetic acid, 10 % (v/v) | _ | Not affected | Not affected | Not affected |
| | | Ammonium chloride, 100 g/l | _ | Not affected | Not affected | Not affected |
| | | Citric acid solution, 100 g/l | _ | Not affected | Not affected | Not affected |
| Resistance to chemical substances | | Lactic acid, 5 % (v/v) | _ | Not affected | Not affected | Not affected |
| | ASTM C650 | Phosphoric acid, 3 % (v/v) | _ | Not affected | Not affected | Not affected |
| | | Phosphoric acid, 10 % (v/v) | _ | Not affected | Not affected | Not affected |
| | | Sulfamic acid, 30 g/l | _ | Not affected | Not affected | Not affected |
| | | Sulfamic acid, 100 g/l | = | Not affected | Not affected | Not affected |
| | | Chemical products for swimming pools | _ | Not affected | Not affected | Not affected |
| | | Sodium hypochlorite, 20 mg/l | _ | Not affected | Not affected | Not affected |
| | | Acids and bases | _ | Not affected | Not affected | Not affected |
| | | Hydrochloric acid solution, 3 % | - | Not affected | Not affected | Not affected |
| | | Hydrochloric acid solution, 18 % (v/v) | _ | Not affected | Not affected | Not affected |
| | | Potassium hydroxide, 30 g/l | _ | Not affected | Not affected | Not affected |
| | | Potassium hydroxide, 100 g/l | - | Not affected | Not affected | Not affected |
| Specific density and absorption | ASTM C97 | Average percentage absorption of by weight | % | 0.020 | 0.040 | 0.02 |
| | | Average density | lb/ft² | 156 | 160.63 | 157.6 |
| Madulus of runtura | ASTM C99 | Average condition of rupture in dry conditions | psi | 8128 | 9.042 | 7.369 |
| Modulus of rupture | | Average condition of rupture in wet conditions | psi | 7.490 | 8.446 | 7.480 |
| Flexible strength | ASTM C880 | Average flexible strength in dry conditions | psi | 6.840 | 3.118 | 5.858 |
| | | Average flexible strength in wet conditions | psi | 6.205 | 4.187 | 5.119 |
| Resistance to compression | ASTM C170 | Average resistance to compression in dry conditions | psi | 34.409 | >55,000 | 44.882 |
| | | Average resistance to compression in wet conditions | psi | 17.823 | >55,000 | 40.165 |
| | ASTM C1353 | Average abrasion index | | 349 | 349.48 | 265.8 |

Colours and Trends

Dekton® features a wide range of colours that are updated every year to anticipate and match market trends.

Explore the whole range of colours and designs, inspired by nature, industrial spaces and minimalist style.

Thanks to its extensive range of colours, Dekton® blends beautifully into any environment.



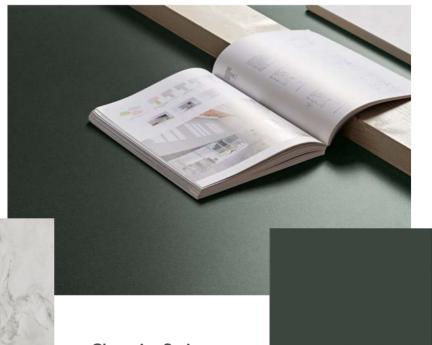
Solid Collection

Solid colours are timeless and the perfect match for any material. Dekton® colours range from the purest white to the most intense black with everything in between, such as cold grey tones and warm beige or earth tones.

Natural Collection

Nature plays an important role by inspiring us and bringing balance and tranquility to our lives

Dekton® has taken a cue from nature to create a range of natural-looking colours that connect us with the living world.



Chromica Series

Baltic and Feroe.

Inspired by the colours of nature at her wildest.

Industrial Collection

The industrial trend is back and bigger than ever. Cement, iron and bare surfaces are making a comeback in exterior spaces as well as interiors

Dekton® has given the trend its own twist with a collection of surfaces with an urban soul and long-lasting, durable characteristics.





Xgloss is the dazzling Dekton* colour range, with high gloss tones that can withstand even the worst weather conditions.

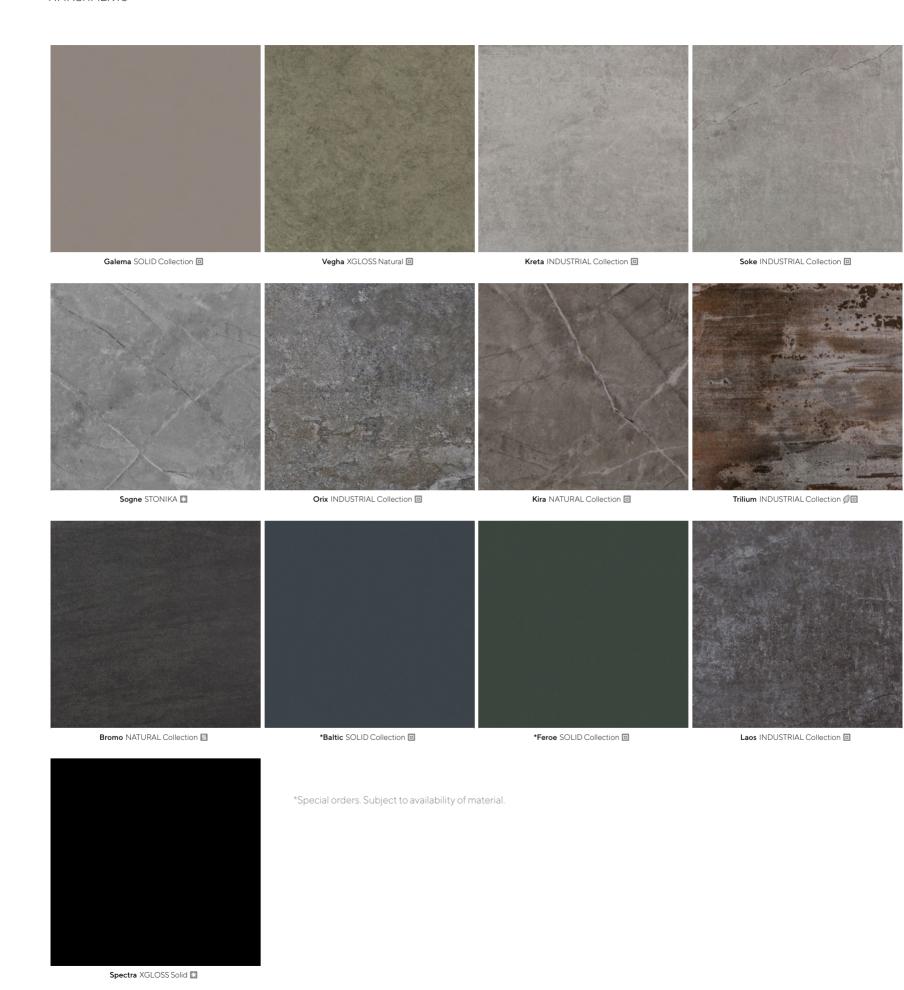
Xgloss Collection



Colour menu







Kelya NATURAL Collection 🗉

Fossil NATURAL Collection 🗉

Sirius SOLID Collection 🜃 🐠

Domoos SOLID Collection 🗉

We have a presence all over the world in order to be close to our clients and their projects

Our Cosentino CITIES, located in some of the world's most iconic cities, create spaces where everyone can discover Dekton* and the latest market trends with all five senses. As well as being used as an office, these spaces can be set up for meetings, classes, exhibitions, and much more. We see them as dynamic, social spaces and the ideal setting for exchanging ideas.

Wherever they are in the world, our Cosentino CENTERS are the epicentre of our company. Anyone with a curiosity or passion for design is welcome to visit our warehouses to experience our life-size products close-up and to see them in use. We know all there is to know about Dekton*'s rich colour variety and what it brings to the world of design.

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COSENTINO HEADQUARTERS

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